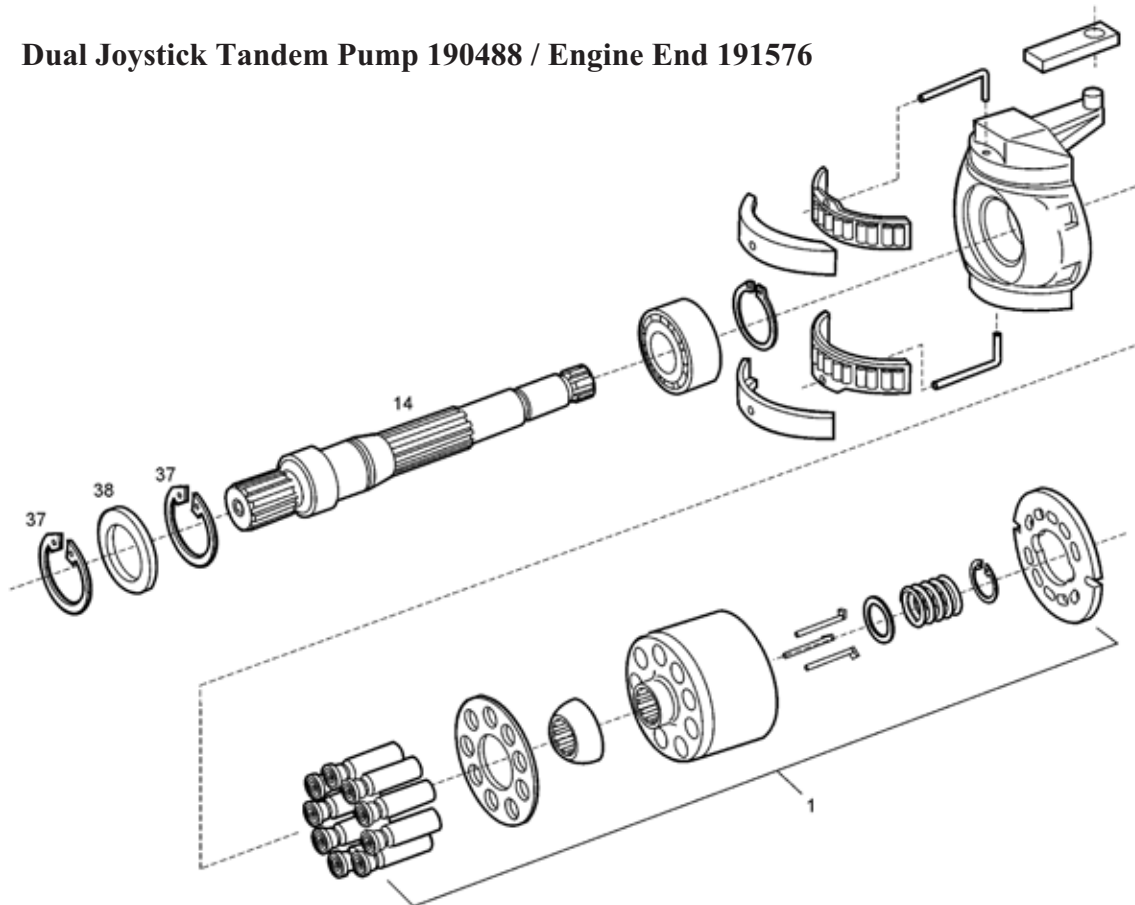
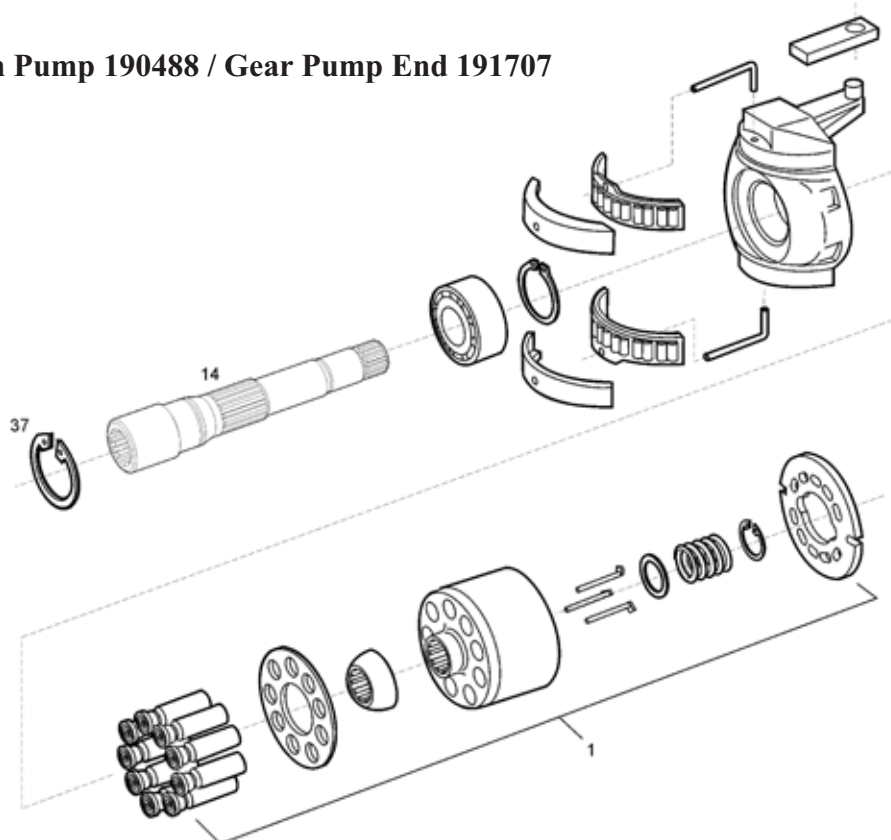


TANDEM PUMP

Dual Joystick Tandem Pump 190488 / Engine End 191576



Dual Joystick Tandem Pump 190488 / Gear Pump End 191707



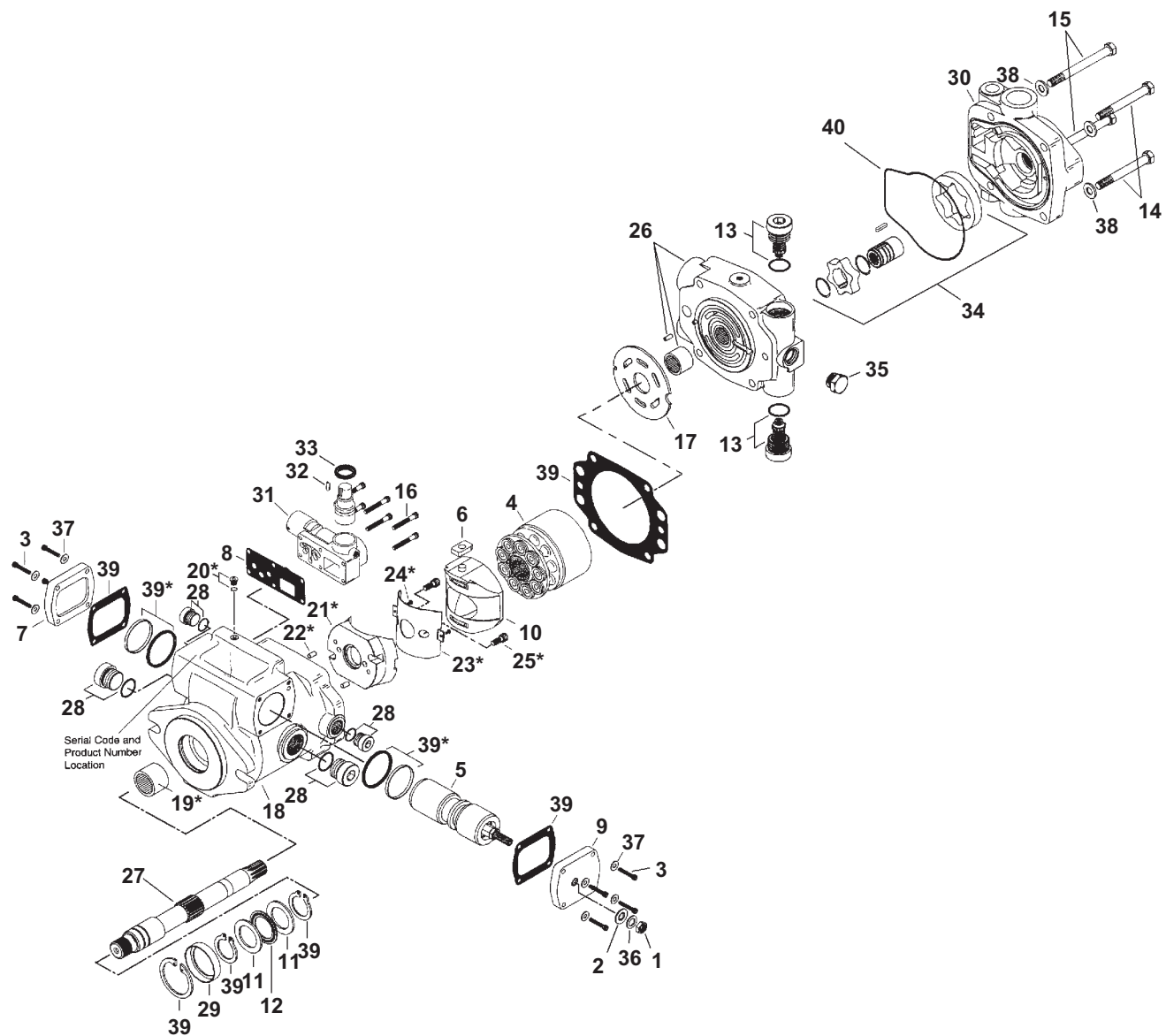
190488

Ref. No.	Part No.	Description	Quantity DJS Pump 191576 Engine End
	191576	ROTARY GROUP/RIGHT ROTATION	1
1	191715	ROTARY GROUP/RIGHT ROTATION/SUB	1
14	191716	DRIVE SHAFT/RIGHT ROTATION	1
37	191717	SEEGER-V-RING	2
38	191718	RING/SHAFT SEAL	1

Ref. No.	Part No.	Description	Quantity DJS Pump 191707 Pump End
	191707	ROTARY GROUP/LEFT ROTATION	1
1	191719	ROTARY GROUP/LEFT ROTATION/SUB	1
14	191720	DRIVE SHAFT/LEFT ROTATION	1
37	191717	SEEGER-V-RING	1

TANDEM PUMP

Tandem Pump 186913 / Gear Pump End 186912 - 4640/4840 Models



Asterisk (*) reference numbers are included in reference number (18) housing assembly.

Ref. No.	Part No.	Description	Quantity 4640/4840
	186912	PUMP/TANDEM GEAR PUMP END	1
1	123067	NUT/JAM	1
2	123069	WASHER/SEAL	1
3	123122	SCREW/CAP HEX SOCKET HEAD #12 X 1	8
4	123070	KIT/ROTATING	1
5	136978	PISTON/SERVO	1
6	128106	FOLLOWER/PISTON	1
7	123073	PLATE/COVER	1
8	127989	GASKET	1
9	123079	PLATE/COVER	1
10	123080	PLATE/CAM	1
11	060745	BEARING/RACE THRUST	2
12	060746	BEARING/THRUST	1
13	132647	VALVE/RELIEF 5500 PSI	2
	048953	O-RING	1
14	650731	SCREW/CAP HEX HEAD 3/8 X 3-1/2	2
15	650742	SCREW/CAP HEX HEAD 3/8 X 4	2
16	123123	SCREW/CAP HEX SOCKET HEAD #12 X 1-1/2	6
17	123084	PLATE/VALVE	1
18	187380b	ASSEMBLY/HOUSING	1
	136979ac	ASSEMBLY/HOUSING	1
19	055306	BEARING	1
20	136985	PLUG/SAE04	1
21	136980	CRADLE	1
22	127679	PIN/DOWEL	2
23	136981	BUSHING/CAM	1
24	136994	SCREW/CAP BUTTON HEAD	2
25	136982	SCREW/CAP	2
26	136983	ASSEMBLY/BACKPLATE	1
27	123129	SHAFT/DRIVE	1
28	131529	PLUG/SAE08	4
29	123094	SPACER	1
30	135445	ADAPTER ASSEMBLY/CHARGE	1
31	187382b	ASSEMBLY/CONTROLLER (Includes #32 and #33)	1
	132649ac	ASSEMBLY/CONTROLLER (Includes #32 and #33)	1
32	127990	KEY	1
33	136986	SEAL/WIPER	1
34	136987	KIT/GEROTOR SEAL (DOES NOT INCLUDE THE 123088 O-RING - REF ITEM #40)	1
35	136995	PLUG/SAE08	1
36	123110	WASHER	1
37	650854	WASHER/FLAT #12	8
38	136988	WASHER	4
39	128108	KIT/SEAL	1
40	123088	O-RING (NOT A PART OF THE GEROTOR KIT 136987 - REF ITEM #34)	1

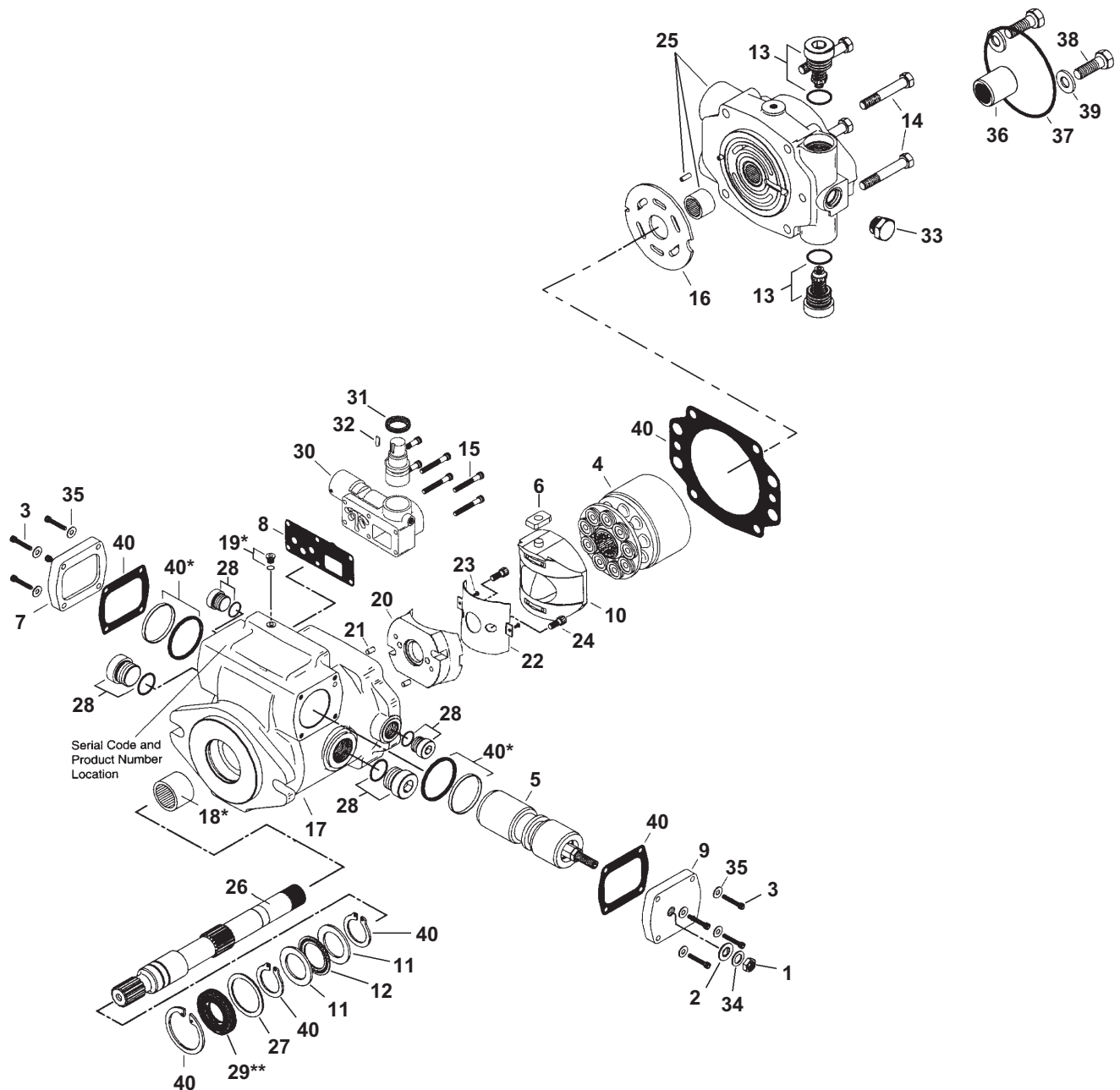
a) 4640: SN 306596 and Before. 4840: SN 406838 and Before

b) 4640: SN 306597 and Up. 4840: SN 406839 and Up

c) Order 90° fitting adapter, PN 095601 with these parts.

TANDEM PUMP

Tandem Pump 186913 / Engine End 186916 - 4640/4840 Models

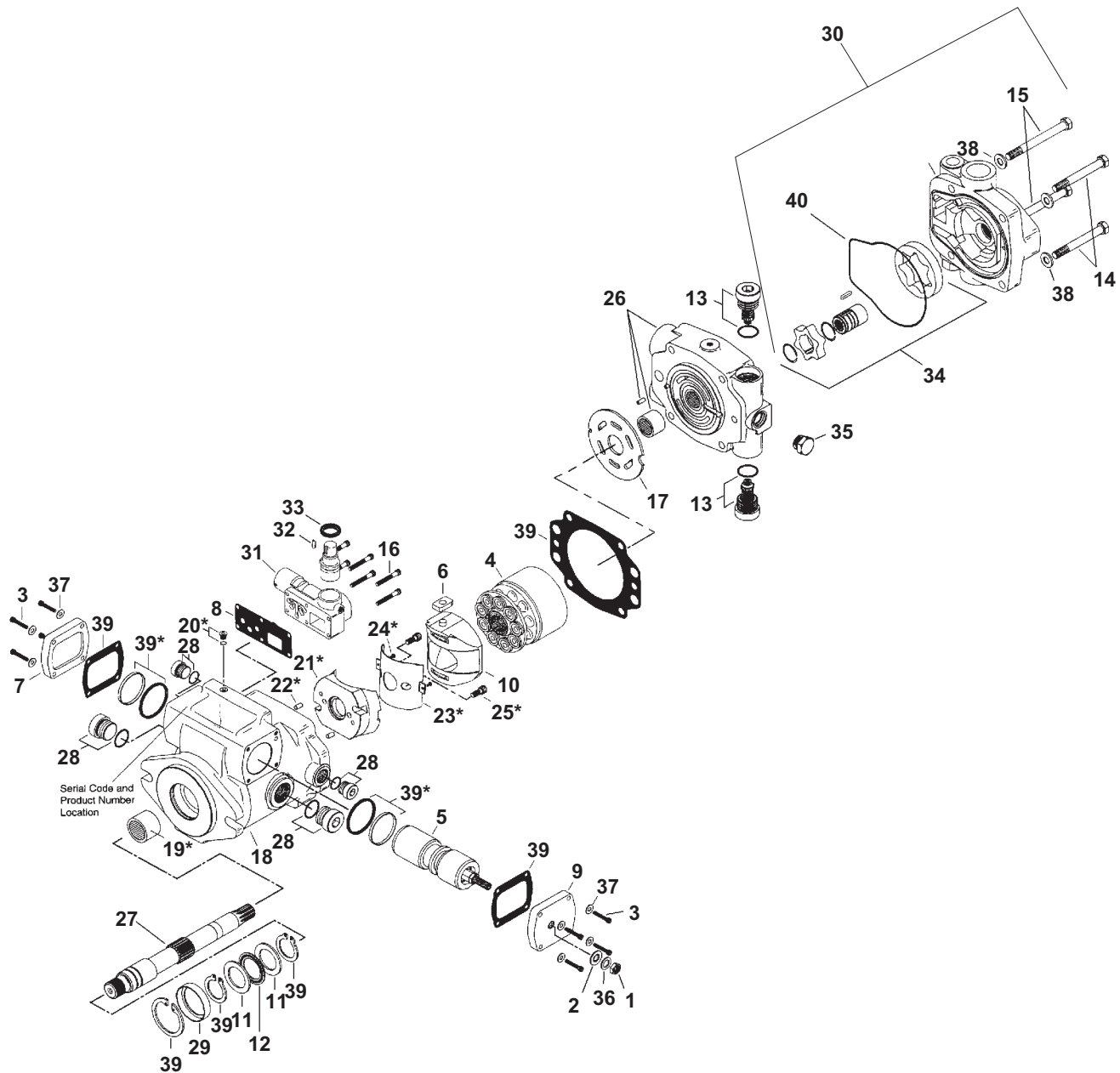


Ref. No.	Part No.	Description	Quantity 4640/4840
	186916	PUMP/TANDEM ENGINE END	1
1	123067	NUT/JAM	1
2	123069	WASHER/SEAL	1
3	123122	SCREW/CAP HEX SOCKET HEAD #12 X 1	8
4	123070	KIT/ROTATING	1
5	136978	PISTON/SERVO	1
6	128106	FOLLOWER/PISTON	1
7	123073	PLATE/COVER	1
8	127989	GASKET	1
9	123079	PLATE/COVER	1
10	123080	PLATE/CAM	1
11	060745	BEARING/RACE THRUST	2
12	060746	BEARING/THRUST	1
13	132647	VALVE/RELIEF 5500 PSI	2
	048953	O-RING	1
14	650535	SCREW/CAP HEX HEAD 3/8 X 2-1/4	4
15	123123	SCREW/CAP HEX SOCKET HEAD #12 X 1-1/2	6
16	123084	PLATE/VALVE	1
17	187381b	ASSEMBLY/HOUSING	1
	137017ac	ASSEMBLY/HOUSING	1
18	055306	BEARING	1
19	136985	PLUG/SAE04	1
20	136980	CRADLE	1
21	127679	PIN/DOWEL	2
22	136981	BUSHING/CAM	1
23	136994	SCREW/CAP BUTTON HEAD	2
24	136982	SCREW/CAP	2
25	137016	ASSEMBLY/BACKPLATE	1
26	123087	SHAFT/DRIVE	1
27	060748	WASHER	1
28	131529	PLUG/SAE08	4
29	123093	SEAL/SHAFT	1
30	187382b	ASSEMBLY/CONTROLLER (Includes #31 and #32)	1
	132649ac	ASSEMBLY/CONTROLLER (Includes #31 and #32)	1
31	136986	SEAL/WIPER	1
32	127990	KEY	1
33	136995	PLUG/SAE08	1
34	123110	WASHER	1
35	650854	WASHER/FLAT #12	8
36	123114	COUPLER	1
37	132248	O-RING	1
38	650433	SCREW/CAP 1/2 X 1-1/4	2
39	654009	WASHER/FLAT 1/2	2
40	128108	KIT/SEAL	1

a) 4640: SN 306596 and Before. 4840: SN 406838 and Before

b) 4640: SN 306597 and Up. 4840: SN 406839 and Up

c) Order 90° fitting adapter, PN 095601 with these parts.



Asterisk (*) reference numbers are included in reference number (18) housing assembly.

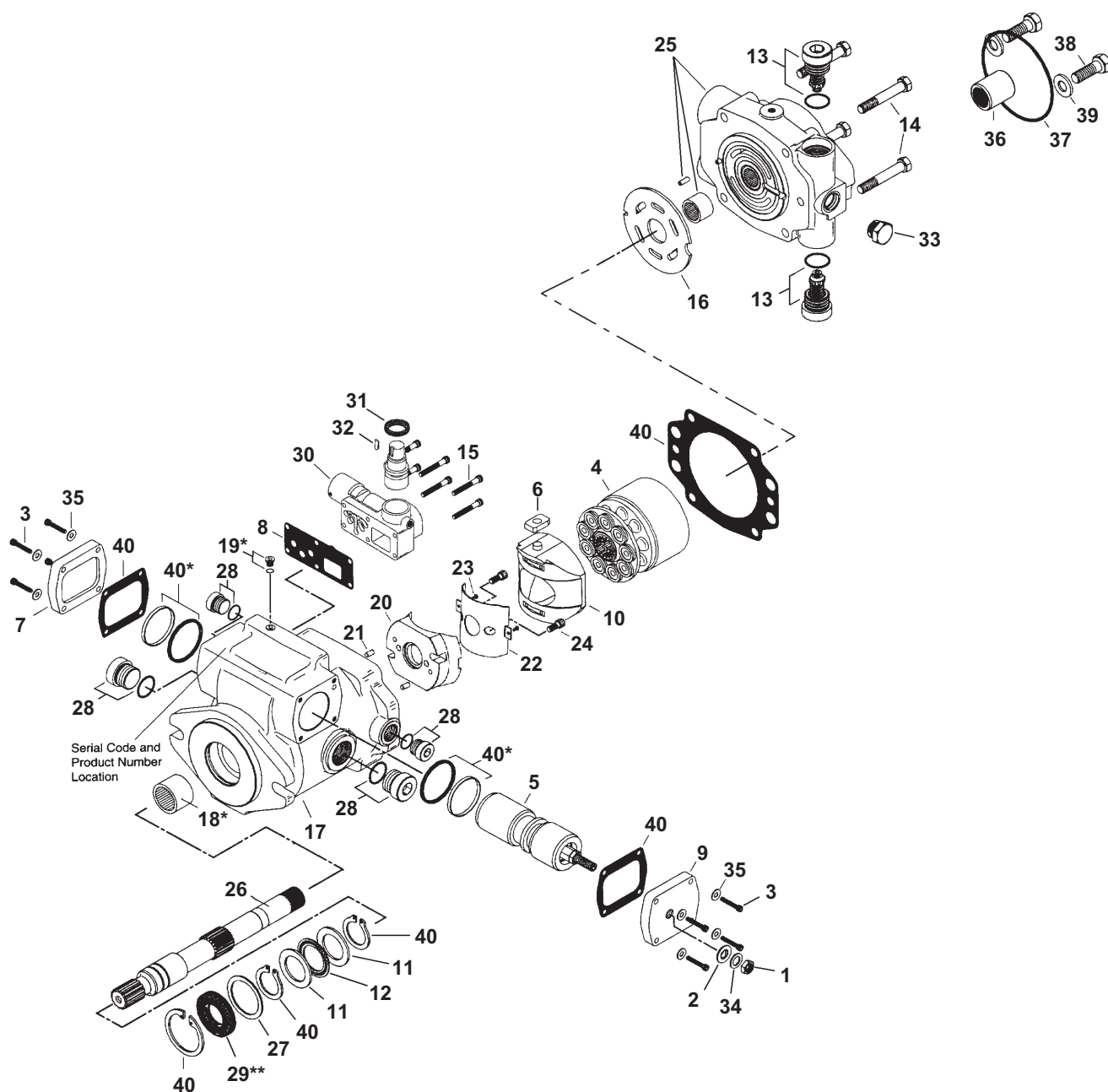
Ref. No.	Part No.	Description	Quantity 5640/6640
	186919	PUMP/TANDEM GEAR PUMP END	1
1	123067	NUT/JAM	1
2	123069	WASHER/SEAL	1
3	123122	SCREW/CAP HEX SOCKET HEAD #12 X 1	8
4	184567	KIT/ROTATING	1
5	136978	PISTON/SERVO	1
6	128106	FOLLOWER/PISTON	1
7	123073	PLATE/COVER	1
8	127989	GASKET	1
9	123079	PLATE/COVER	1
10	123080	PLATE/CAM	1
11	060745	BEARING/RACE THRUST	2
12	060746	BEARING/THRUST	1
13	132647	VALVE/RELIEF 5500 PSI (DRIVES)	2
	048953	O-RING	1
14	650731	SCREW/CAP HEX HEAD 3/8 X 3-1/2	2
15	650742	SCREW/CAP HEX HEAD 3/8 X 4	4
16	123123	SCREW/CAP HEX SOCKET HEAD #12 X 1-1/2	6
17	189279	PLATE/VALVE	1
18	187380b	ASSEMBLY/HOUSING	1
	136979a	ASSEMBLY/HOUSING	1
19	055306	BEARING	1
20	136985	PLUG/SAE04	1
21	136980	CRADLE	1
22	127679	PIN/DOWEL	2
23	136981	BUSHING/CAM	1
24	136994	SCREW/CAP BUTTON HEAD	2
25	136982	SCREW/CAP	2
26	184569	ASSEMBLY/BACKPLATE	1
27	132654	SHAFT/DRIVE	1
28	131529	PLUG/SAE08	4
29	123094	SPACER	1
30	132651	ADAPTER ASSEMBLY/CHARGE (INCLUDES #34)	1
31	187382b	ASSEMBLY/CONTROLLER (Includes #32 and #33)	1
	132649a	ASSEMBLY/CONTROLLER (Includes #32 and #33)	1
32	127990	KEY	1
33	136986	SEAL/WIPER	1
34	132652	KIT/GEROTOR (DOES NOT INCLUDE THE 123088 O-RING - REF ITEM #40)	1
35	136995	PLUG/SAE08	1
36	123110	WASHER	1
37	650854	WASHER/FLAT #12	8
38	136988	WASHER	4
39	128108	KIT/SEAL	1
40	123088	O-RING (NOT A PART OF THE GEROTOR KIT 132652 - REF ITEM #34)	1

a) 5640: SN 504916 and Before. 6640: SN 604514 and Before. Order 90° fitting adapter, PN 095601 with these parts.

b) 5640: SN 504917 and Up. 6640: SN 604515 and Up

TANDEM PUMP

Tandem Pump 186918 / Engine End 186920 - 5640/6640 Models



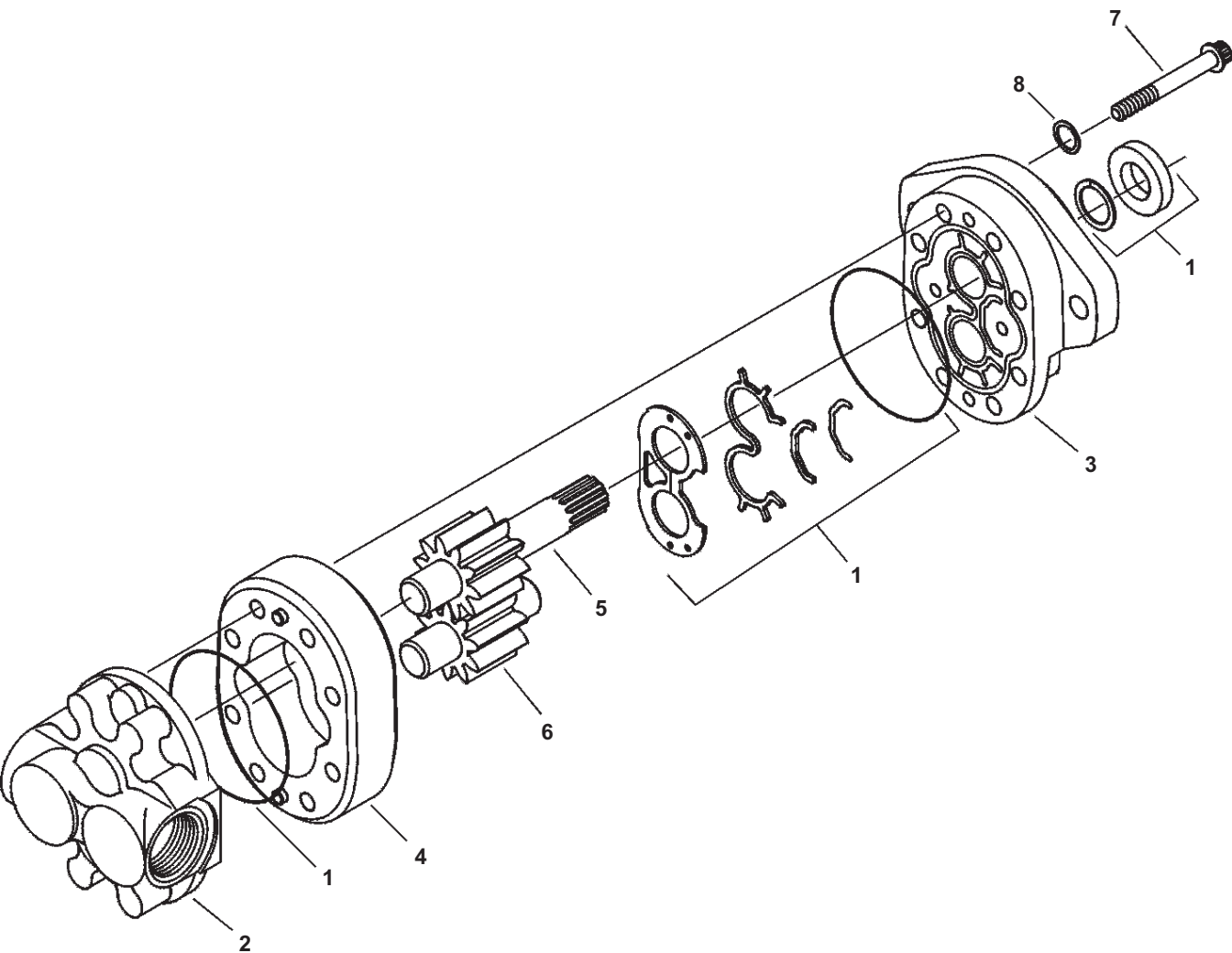
Ref. No.	Part No.	Description	Quantity 5640/6640
	186920	PUMP/TANDEM ENGINE END	1
1	123067	NUT/JAM	1
2	123069	WASHER/SEAL	1
3	123122	SCREW/CAP HEX SOCKET HEAD #12 X 1	8
4	184567	KIT/ROTATING	1
5	136978	PISTON/SERVO	1
6	128106	FOLLOWER/PISTON	1
7	123073	PLATE/COVER	1
8	127989	GASKET	1
9	123079	PLATE/COVER	1
10	123080	PLATE/CAM	1
11	060745	BEARING/RACE THRUST	2
12	060746	BEARING/THRUST	1
13	132647	VALVE/RELIEF 5500 PSI (DRIVES)	2
	048953	O-RING	1
14	650535	SCREW/CAP HEX HEAD 3/8 X 2-1/4	4
15	123123	SCREW/CAP HEX SOCKET HEAD #12 X 1-1/2	6
16	189279	PLATE/VALVE	1
17	187381b	ASSEMBLY/HOUSING	1
	137017a	ASSEMBLY/HOUSING	1
18	055306	BEARING	1
19	136985	PLUG/SAE04	1
20	136980	CRADLE	1
21	127679	PIN/DOWEL	2
22	136981	BUSHING/CAM	1
23	136994	SCREW/CAP BUTTON HEAD	2
24	136982	SCREW/CAP	2
25	184570	ASSEMBLY/BACKPLATE	1
26	123087	SHAFT/DRIVE	1
27	060748	WASHER	1
28	131529	PLUG/SAE08	4
29	123093	SEAL/SHAFT	1
30	187382b	ASSEMBLY/CONTROLLER (Includes #31 and #32)	1
	132649a	ASSEMBLY/CONTROLLER (Includes #31 and #32)	1
31	136986	SEAL/WIPER	1
32	127990	KEY	1
33	136995	PLUG/SAE08	1
34	123110	WASHER	1
35	650854	WASHER/FLAT #12	8
36	123114	COUPLER	1
37	132248	O-RING	1
38	650433	SCREW/CAP 1/2 X 1-1/4	2
39	654009	WASHER/FLAT 1/2	2
40	128108	KIT/SEAL	1

a) 5640: SN 504916 and Before. 6640: SN 604514 and Before. Order 90° fitting adapter, PN 095601 with these parts.

b) 5640: SN 504917 and Up. 6640: SN 604515 and Up

GEAR PUMP - SINGLE

4640 and 4840 Models

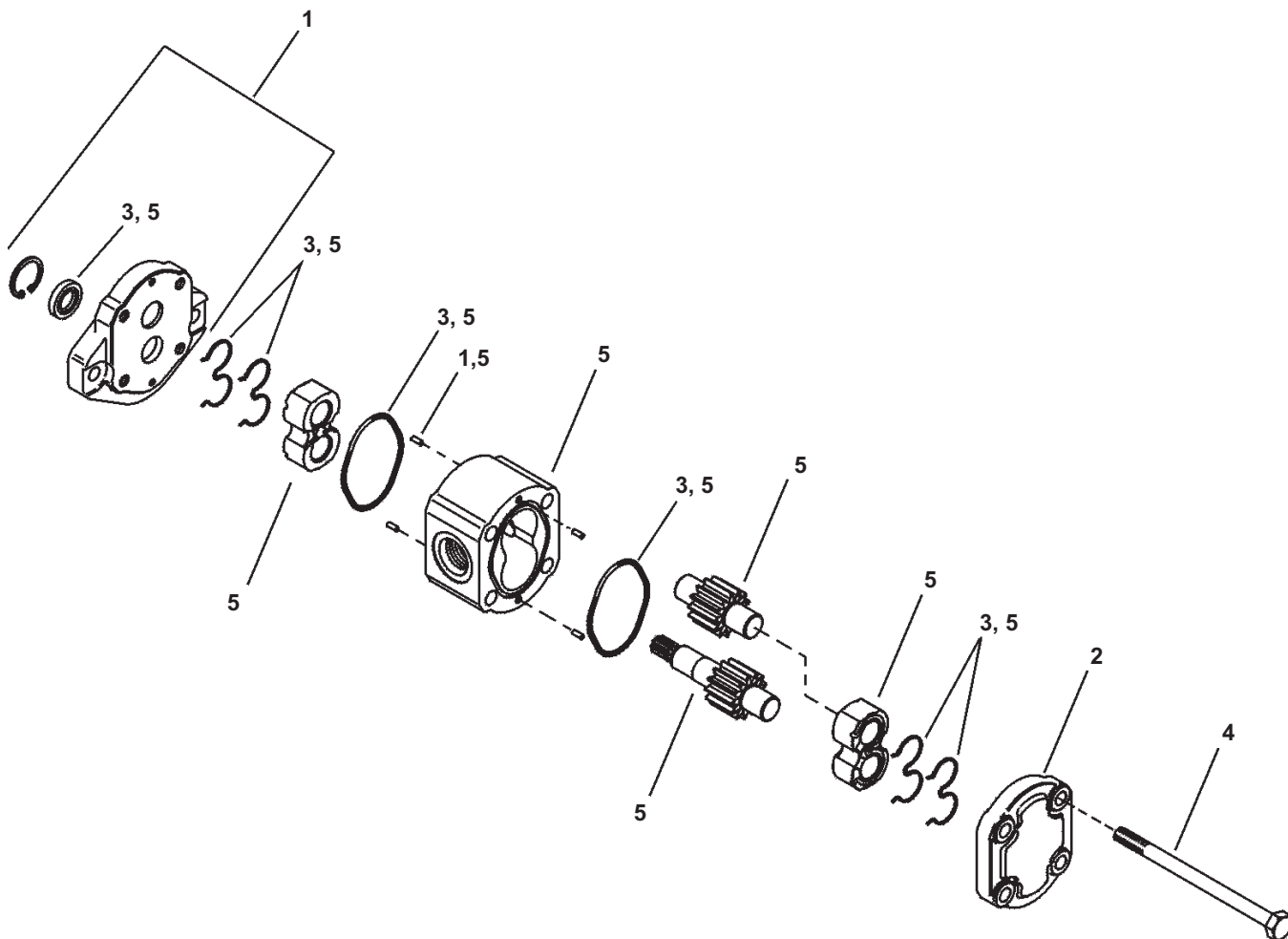


Ref. No.	Part No.	Description	Quantity 4640/4840
	134878	PUMP/GEAR 1.77 SINGLE	1
1	134927	KIT/SEAL	1
2	130034	ASSEMBLY/BACK PLATE	1
3	130033	ASSEMBLY/FRONT PLATE	1
4	134924	ASSEMBLY/BODY	1
5	134926	ASSEMBLY/DRIVE GEAR	1
6	134925	GEAR/IDLER	1
7	603024	SCREW/CAP	8
8	130050	WASHER	4

GEAR PUMP - SINGLE

4640/4840 Standard Auxiliary - Dual Joystick Controls

5640 and 6640 Models

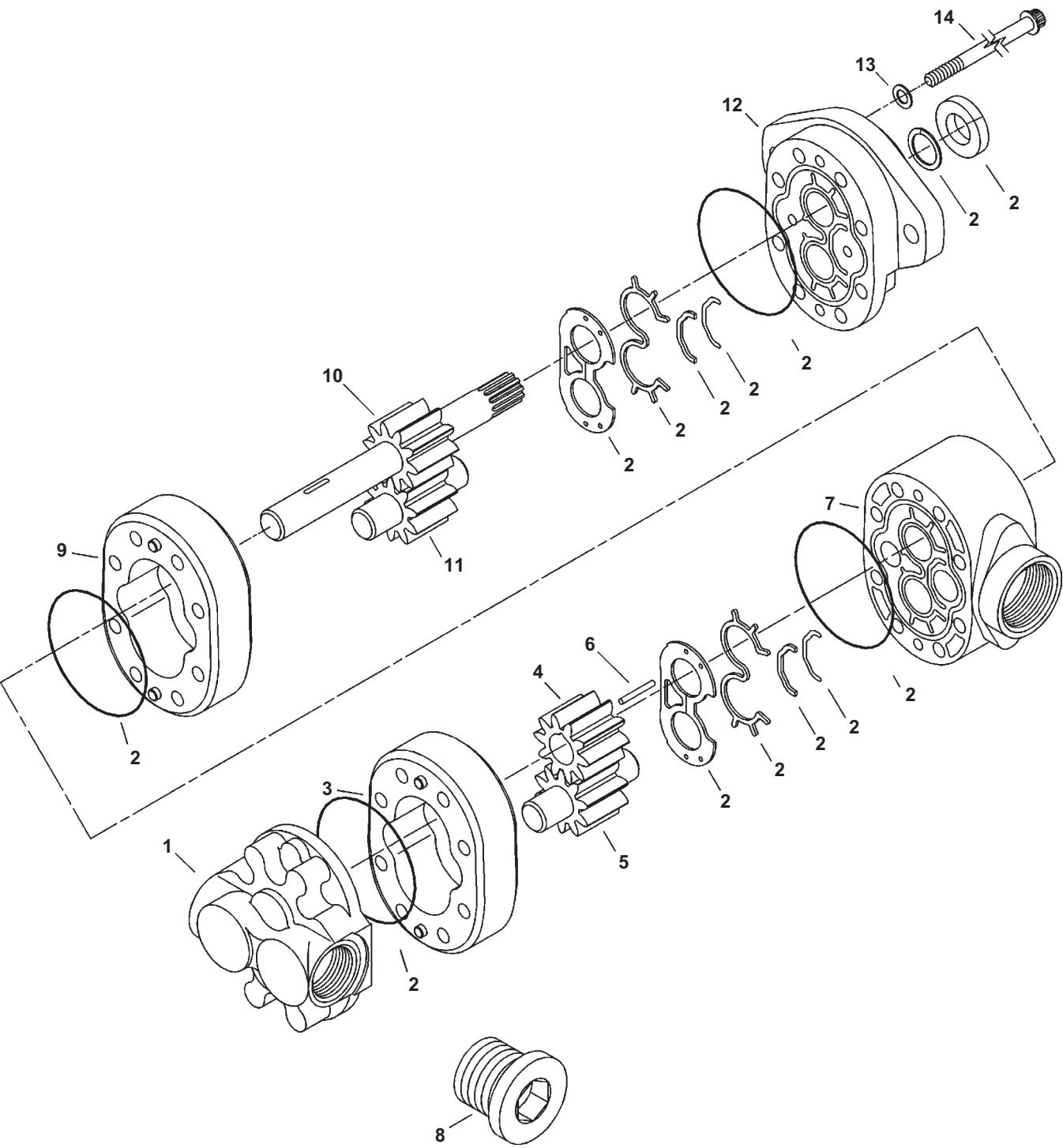


GEAR PUMP - SINGLE

Ref. No.	Part No.	Description	Quantity 4640/4840	Quantity 5640/6640
1	132067	PUMP/GEAR SINGLE 1.71	1	-
	135930	PUMP/GEAR SINGLE 2.01	-	1
	132546	KIT/FLANGE - CONSISTS OF:	1	1
		FLANGE	1	1
		SEAL/SHAFT	1	1
2	132547	RING/SNAP	1	1
		PIN/DOWEL	2	2
3	132541	ENDCOVER	1	1
3	132541	KIT/SEAL - CONSISTS OF:	1	1
		SEAL/SHAFT	1	1
4	132548	RING/BACKUP	2	2
		E-SEAL	2	2
		O-RING	2	2
		SCREW/CAP M12 X 121MM	4	-
5	132551	KIT/HOUSING - CONSISTS OF:	1	-
		HOUSING	1	-
		PIN/DOWEL	2	-
		O-RING	2	-
		GEAR NO. 1	1	-
		GEAR NO. 2	1	-
		BEARING	2	-
		E-SEAL	2	-
		RING/BACKUP	2	-
		PIN/DOWEL	2	-

GEAR PUMP - DOUBLE

4640 and 4840 Models



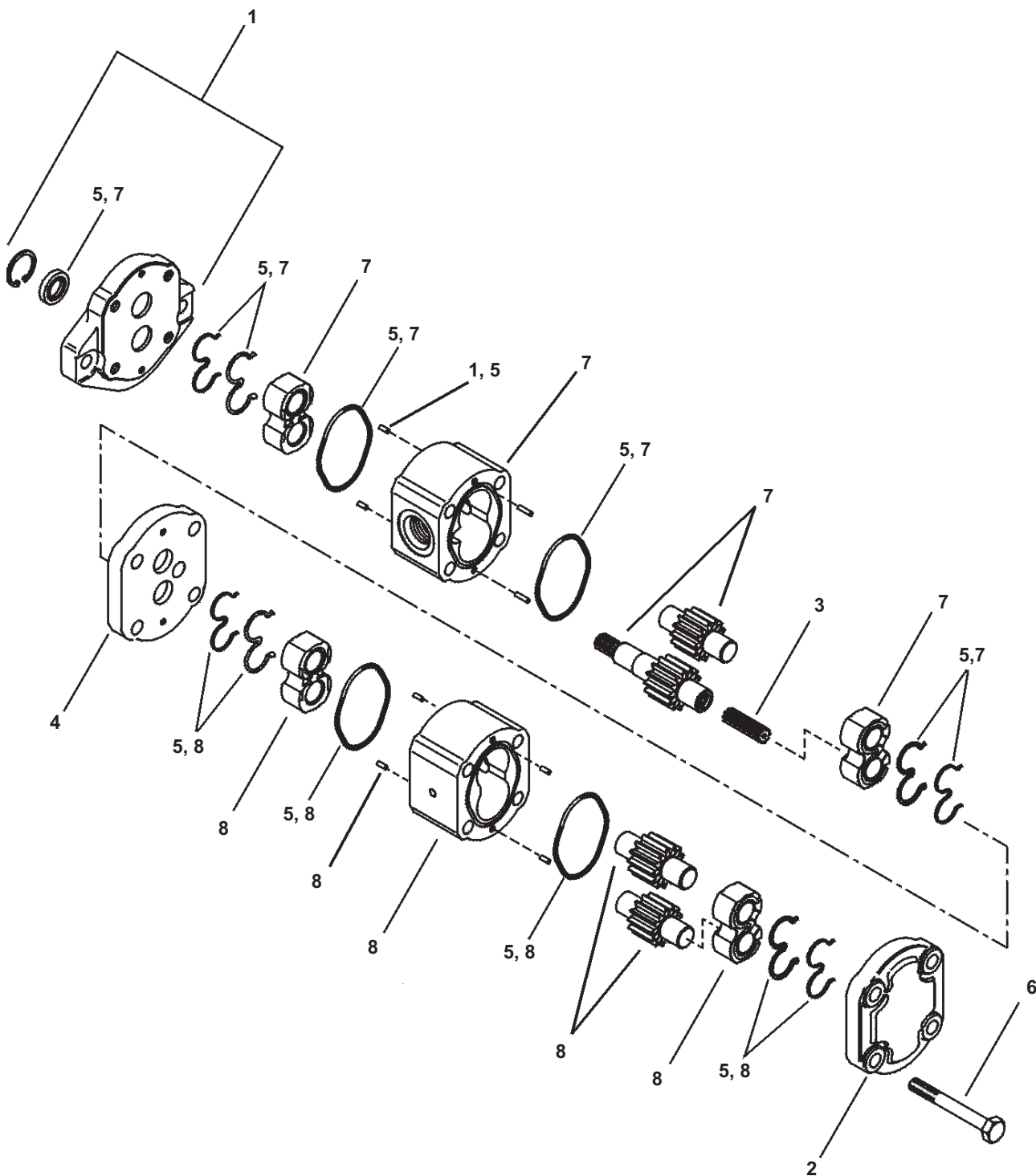
GEAR PUMP - DOUBLE

Ref. No.	Part No.	Description	Quantity 4640/4840
	129706	PUMP/GEAR 1.77/1.02 DOUBLE	1
1	130034	ASSEMBLY/BACK PLATE	1
2	130059	KIT/SEAL DOUBLE PUMP	1
3	130036	ASSEMBLY/BODY 1.02	1
4	130041	GEAR/SLIP FIT 1.02	1
5	130039	GEAR/IDLER 1.02	1
6	090047	KEY	1
7	130040	PLATE/ADAPTER 20/10	1
8	130046	PLUG/RUBBER	1
9	130035	ASSEMBLY/BODY 1.77	1
10	130037	GEAR/DRIVE 1.77	1
11	130038	GEAR/IDLER 1.77	1
12	130033	ASSEMBLY/FRONT PLATE	1
13	130050	WASHER	4
14	130051	SCREW/CAP 5/16 X 9-1/4	8

GEAR PUMP - DOUBLE

4640/4840 High Flow Auxiliary - Dual Joystick Controls

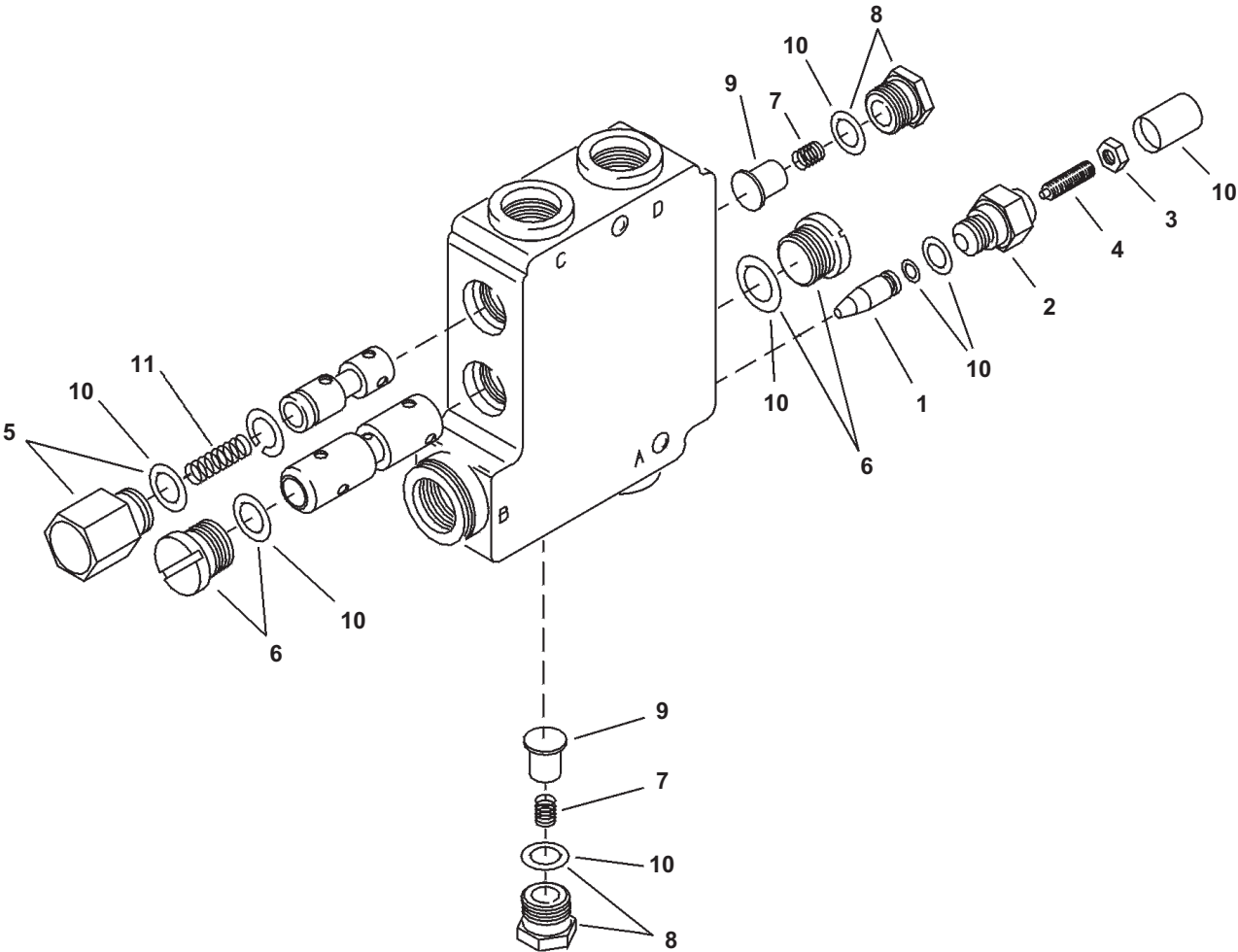
5640 and 6640 Models



GEAR PUMP - DOUBLE

Ref. No.	Part No.	Description	Quantity 4640/4840	Quantity 5640/6640
1	132068	PUMP/GEAR DOUBLE 1.71/1.16	1	-
	135929	PUMP/GEAR DOUBLE 2.01/1.16	-	1
	132546	KIT/FLANGE - CONSISTS OF:	1	1
		FLANGE	1	1
		SEAL/SHAFT	1	1
2	132547	RING/SNAP	1	1
		PIN/DOWEL	2	2
		ENDCOVER	1	1
		COUPLING	1	1
3	132554	COUPLING	1	1
4	132555	PLATE/DISTANCE	1	1
5	132542	KIT/SEAL - CONSISTS OF:	1	1
		SEAL/SHAFT	1	1
		RING/BACKUP	4	4
		E-SEAL	4	4
		O-RING	4	4
6	132549	SCREW/CAP M12 X 204MM	4	-
7	132551	KIT/HOUSING SECTION 1 - CONSISTS OF:	1	-
		HOUSING	1	-
		PIN/DOWEL	2	-
		O-RING	2	-
		GEAR NO. 1	1	-
8	132552	GEAR NO. 2	1	-
		BEARING	2	-
		E-SEAL	2	-
		RING/BACKUP	2	-
		PIN/DOWEL	2	-
		KIT/HOUSING SECTION 2 - CONSISTS OF:	1	-
		HOUSING	1	-
		PIN/DOWEL	2	-
		O-RING	2	-
		GEAR NO. 1	1	-
		GEAR NO. 2	1	-
		BEARING	2	-
		E-SEAL	2	-
		RING/BACKUP	2	-
		PIN/DOWEL	2	-

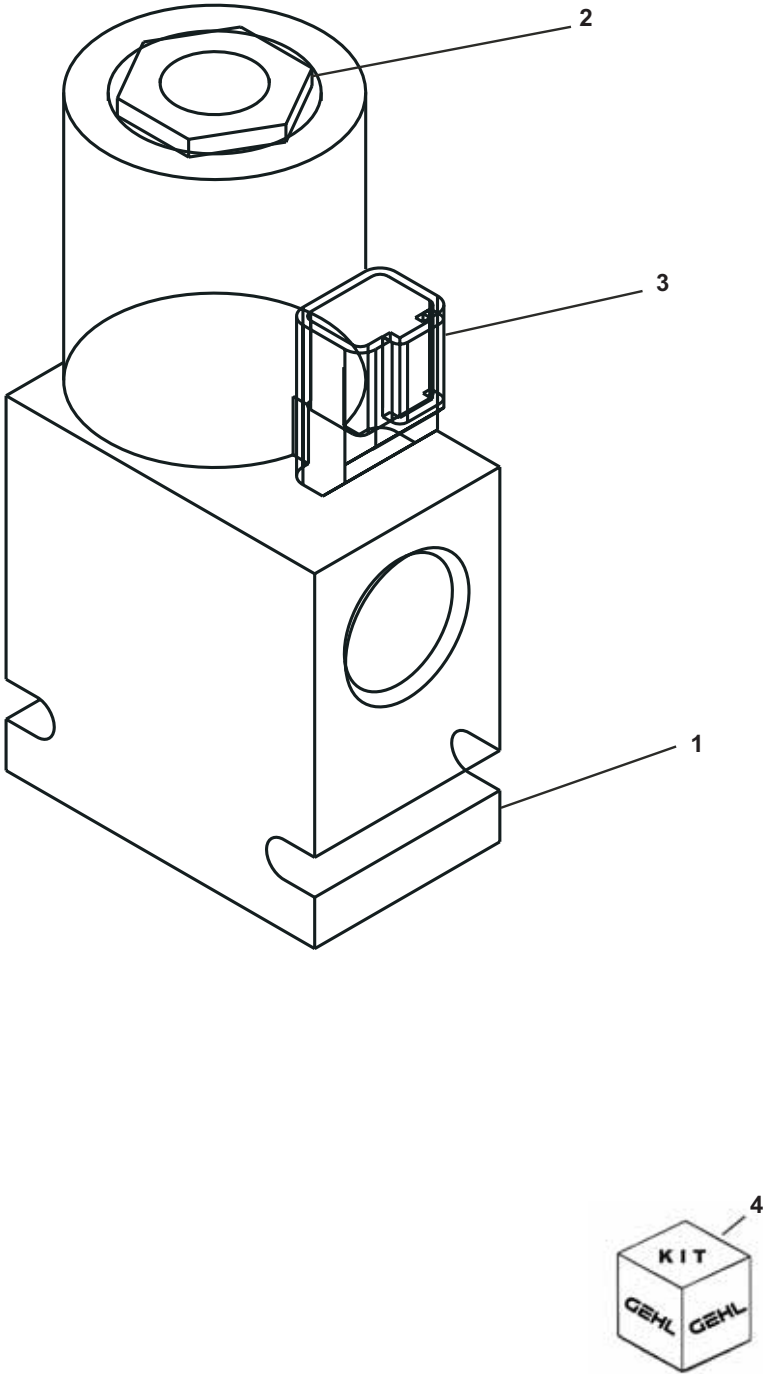
SELF-LEVELING VALVE



SELF-LEVELING VALVE

Ref. No.	Part No.	Description	Quantity 46/48/56/6640
	135367	VALVE/SELF-LEVELING	1
1	080808	PIN	1
2	080809	CAP/ADJUSTMENT	1
3	080810	NUT	1
4	080811	SCREW/SET	1
5	129004	PLUG	1
6	080813	PLUG	2
7	088471	SPRING	2
8	088472	PLUG	2
9	088473	CHECK/LOAD	1
10	129066	KIT/SEAL	1
11	089961	SPRING	1

LIFT AND TILT SOLENOID VALVE

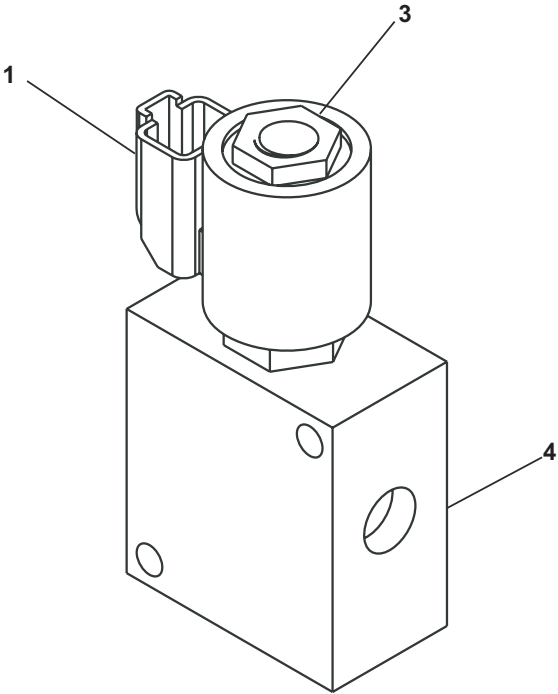


LIFT AND TILT SOLENOID VALVE

Ref. No.	Part No.	Description	Quantity
	184101	VALVE/SOLENOID	1
1	REFa	VALVE BODY/STEEL	1
2	122840	CARTRIDGE	1
3	184105	COIL	1
4	121897	KIT/SEAL	1

a) Valve body not serviced.

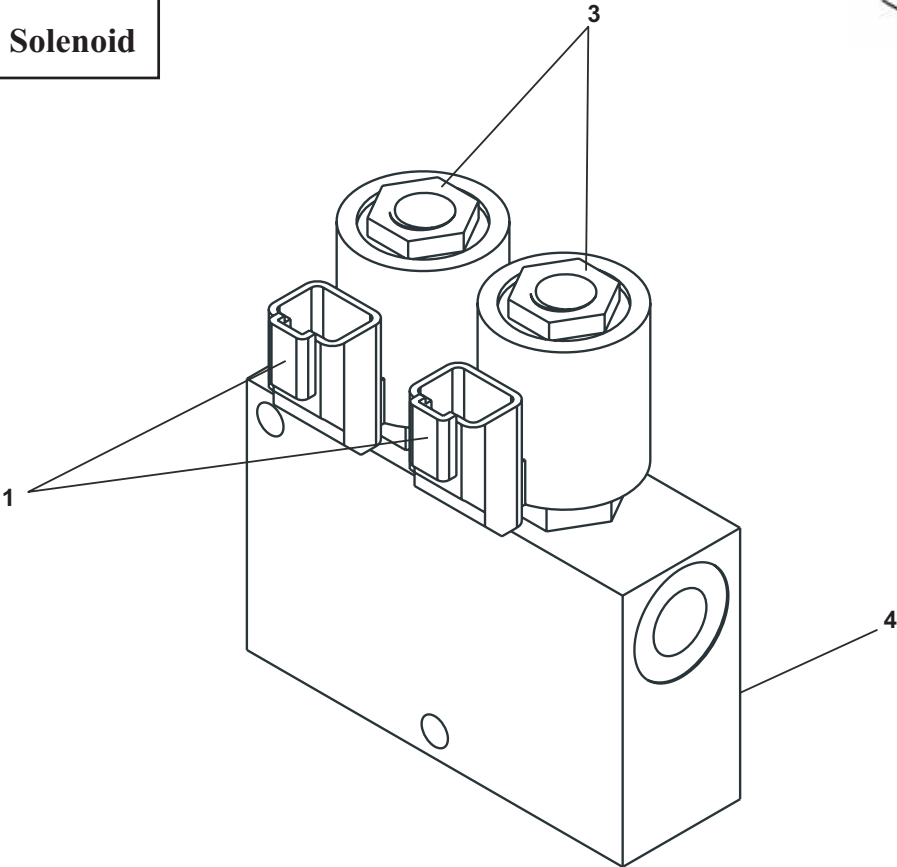
Single Speed Solenoid



184102



Two Speed Solenoid

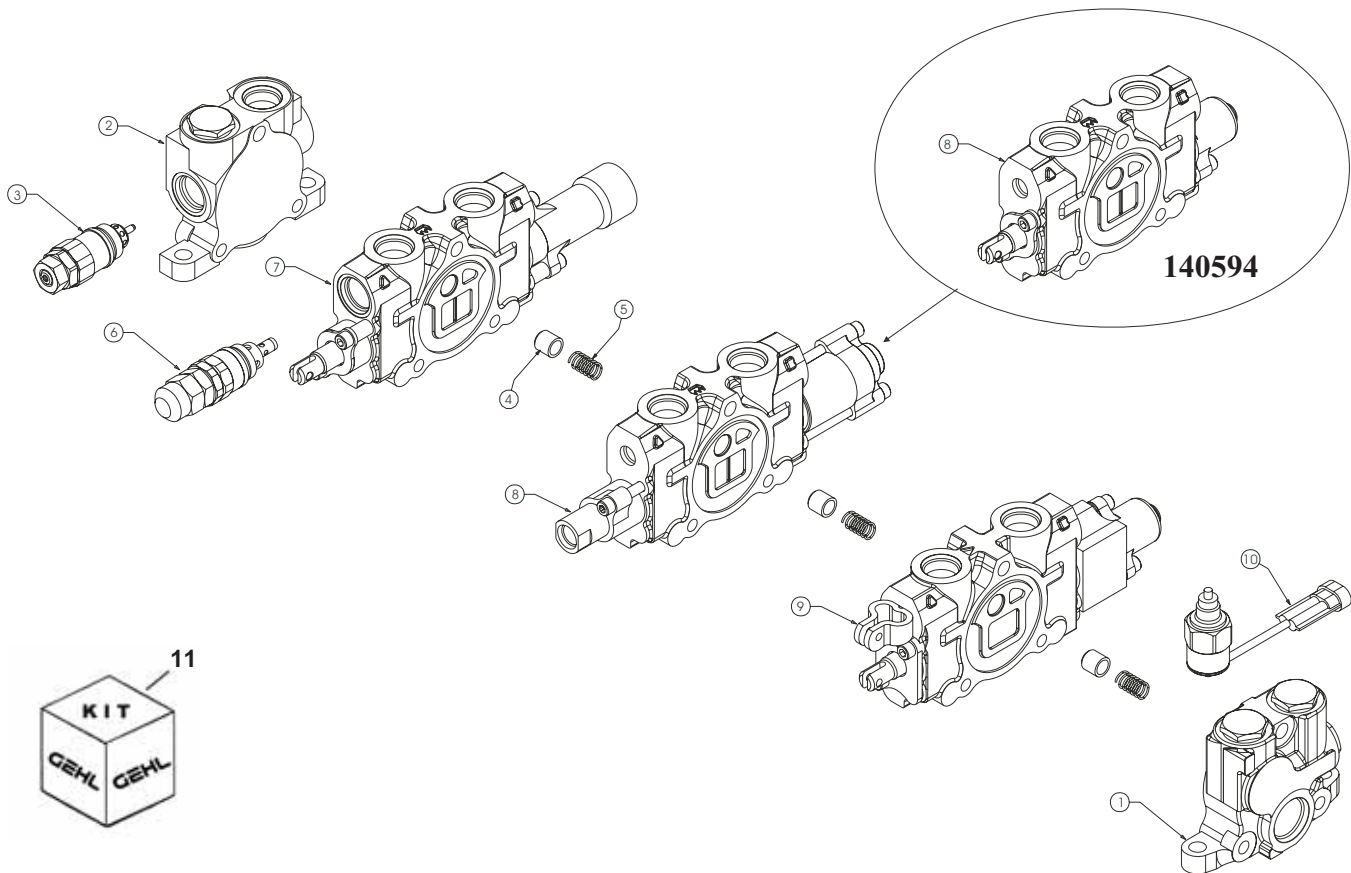


183978

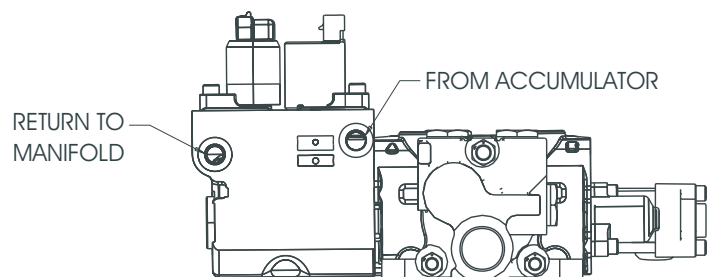
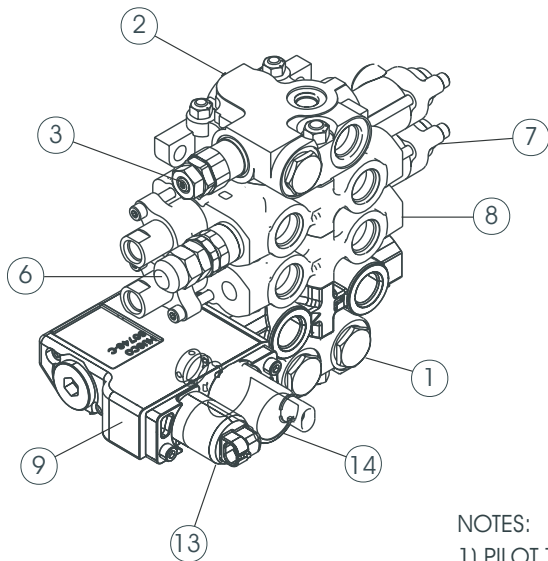
Ref. No.	Part No.	Description	Quantity	
			Single Speed	Two Speed
	184102	VALVE/SOLENOID	1	-
	183978	VALVE/DUAL SOLENOID	-	1
1	184104	COIL	1	2
2	132199	KIT/SEAL	1	2
3	184117	CARTRIDGE	1	2
4	REFa	BODY	1	1

a) Valve body not serviced separately.

MAIN CONTROL VALVE



Control Valve 190401 - Electric Auxiliary



NOTES:

- 1) PILOT TYPE MAIN RELIEF SET TO 2750 PSI AT 20 GPM
- 2) DIRECT ACTING PORT RELIEF SET TO 3500 PSI AT 1 GPM
- 3) NEUTRAL SPOOL LOCK TO BE ENERGIZED TO OPERATE AUX
- 4) SERIES CONNECTION FROM LIFT TO TILT AND TILT TO AUX
- 5) NO FLOAT IN LIFT
- 6) 9/16-18 O-RING PILOT PORTS ON LIFT AND TILT
- 7) 7/8-14 O-RING WORK PORTS
- 8) 7/8-14 O-RING INLET PORT
- 9) 1-1/16-12 O-RING OUTLET PORT

140582_190401

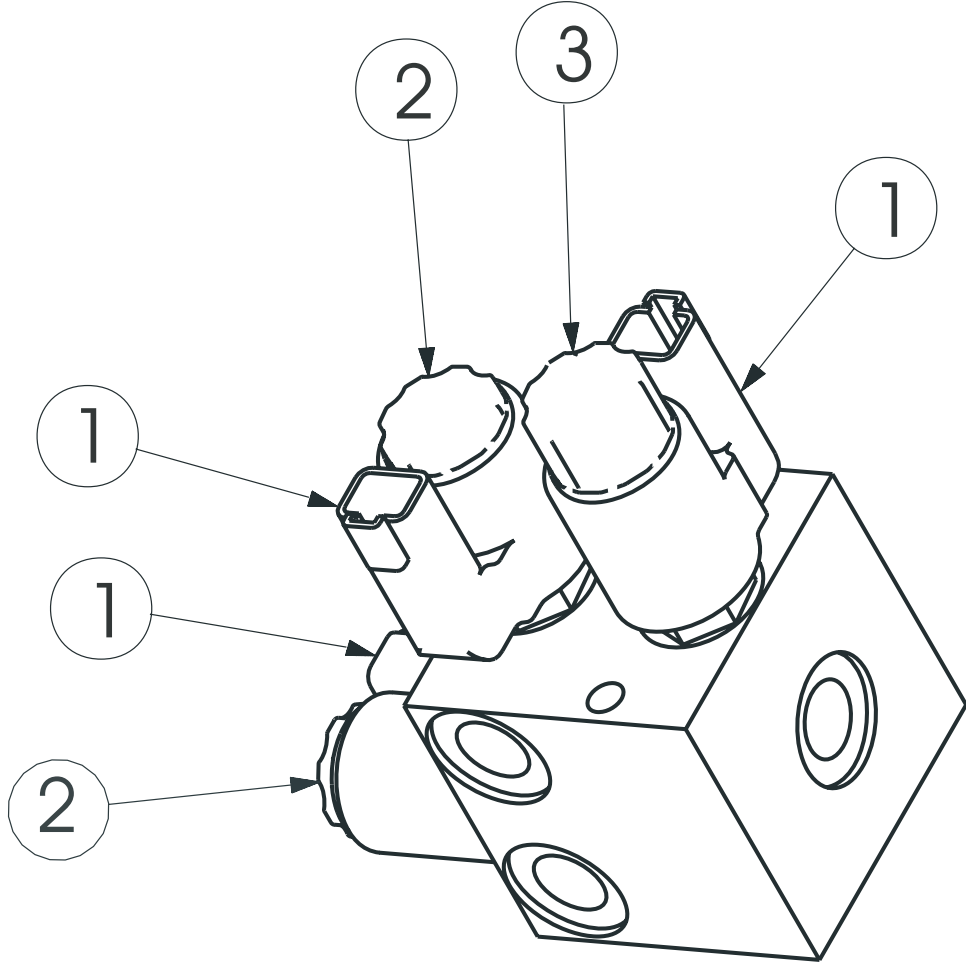
Ref. No.	Part No.	Description	Control Valves			
			TB/DH 140594	H/F 140582	TB-JS 188424	TB-JS/DJS 190401
1	080330	SECTION/OUTLET	1	1	1	1
2	080331	SECTION/INLET	1	1	1	1
3	132211	VALVE/RELIEF (MAIN)	1	1	1	1
4	135368	POPPET/LOAD CHECK	3	3	3	3
5	135369	SPRING	3	3	3	3
6	135371	VALVE/WORK PORT RELIEF	1	1	-	1
7	132694b	SECTION/VALVE LIFT	1	1	-	-
	188917b	SECTION/VALVE LIFT	-	-	1	1
	127629	KIT/DETENT	1	1	1	1
8	132695b	SECTION/VALVE TILT	1	-	-	-
	186199ab	SECTION/VALVE TILT	-	1	1	1
9	186206b	SECTION/VALVE AUXILIARY	1	1	1	-
	190340	SECTION/VALVE ELECTRIC AUXILIARY	-	-	-	1
10	186215	LOCK/SPOOL	1	1	1	-
11	080327c	KIT/SEAL (BETWEEN SECTIONS)	1	1	1	1
13	190516	CARTRIDGE ON-OFF	-	-	-	1
14	190517	SOLENOID/PROPORTIONAL	-	-	-	1

a) Use Seal Kit 140055.

b) Part number P424000 is a wiper seal for valve sections (order (2) quantity per section).

c) Backup rings in this kit are not used.

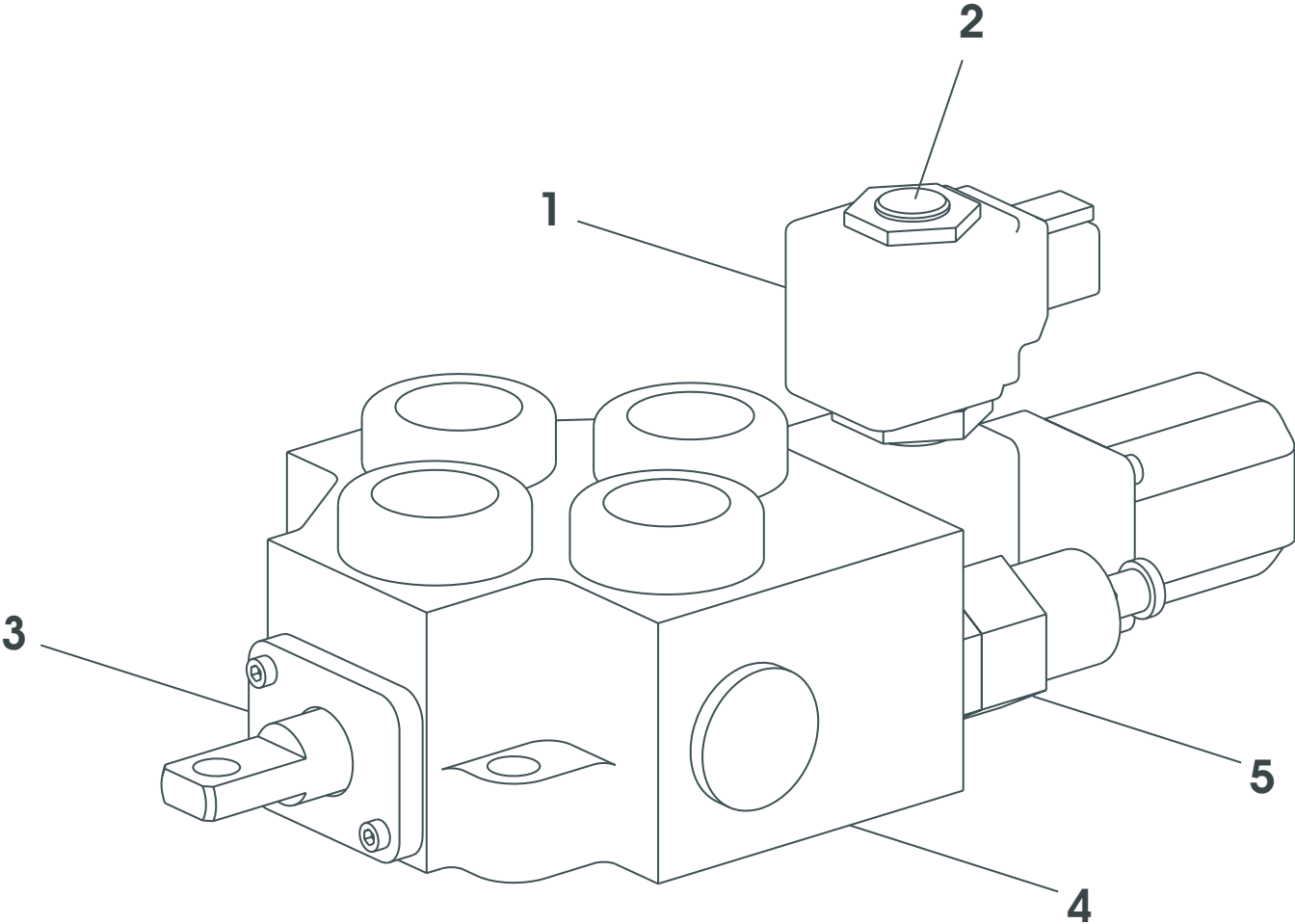
Hydraglide™ Manifold



MANIFOLD - HYDRAGLIDE™ RIDE CONTROL

Ref. No.	Part No.	Description	Hydraglide™ Quantity
	184363	ASSEMBLY/MANIFOLD	1
1	184384	COIL	3
2	184389	CARTRIDGE	2
3	184388	CARTRIDGE	1

HIGH-FLOW VALVE



Ref. No.	Part No.	Description	High-Flow Valve Quantity
	139631	VALVE/HIGH-FLOW	1
1	139630	COIL/SPOOL LOCK	1
2	183486	CARTRIDGE/SPOOL LOCK	1
3	133461	PLATE/END OVER WITH SCREWS AND SEAL	1
4	135458	BODY/VALVE WITH BRONZE WASHERS	1
	135462	KIT/SEAL	1
5	135459	VALVE/RELIEF	1

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SECTION C: KITS AND ACCESSORIES

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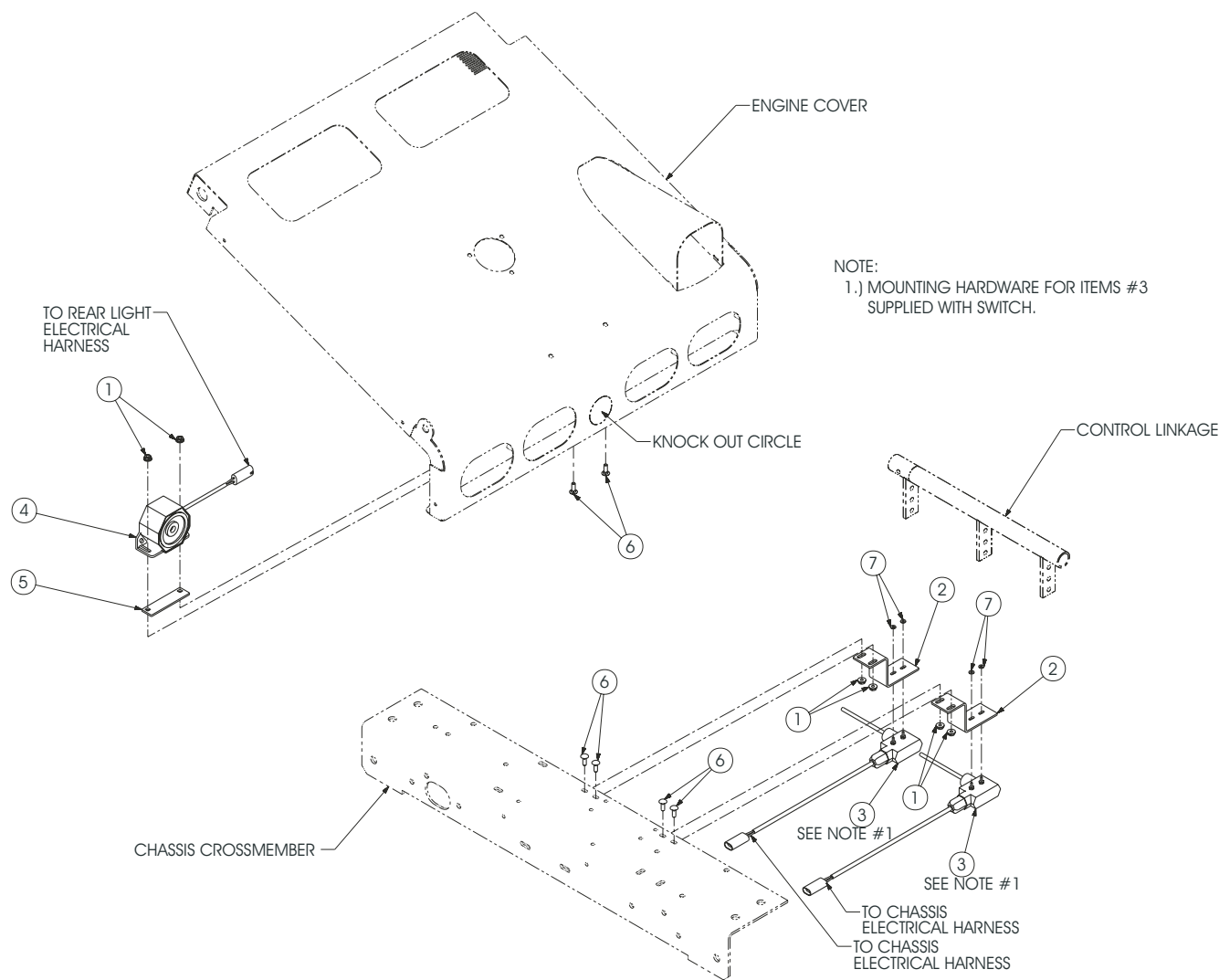
Analysis Kits - Contact your Gehl Dealer

Hydraulic Oil Analysis Kits (10)	272806
Engine Oil Analysis Kits (10)	272809
Fuel Analysis Kit (1)	272811
Coolant Analysis Kits (10)	272812

Filters

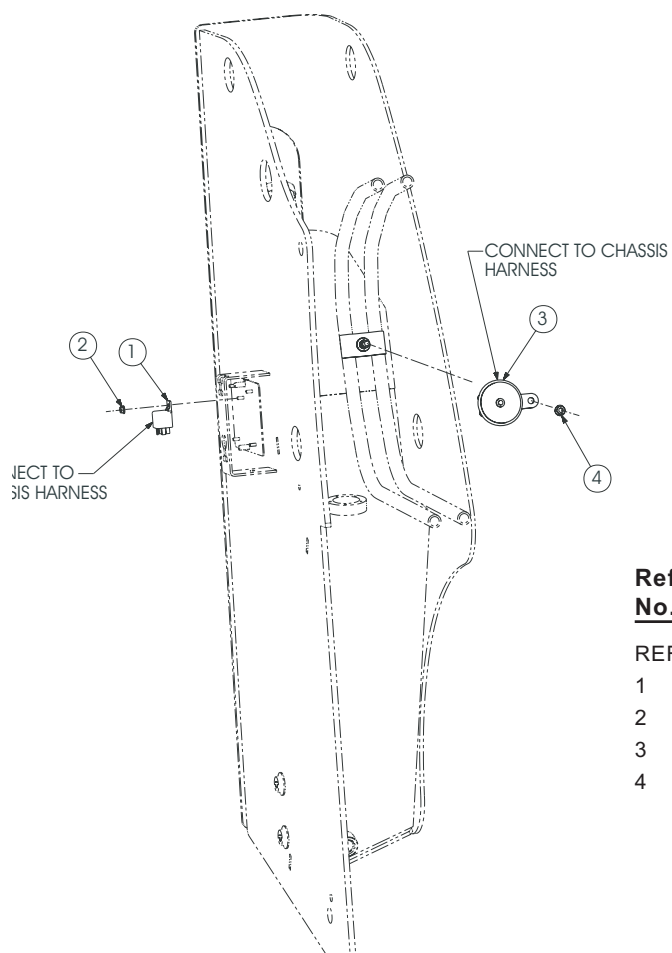
Oil Filter	132023
Fuel Filter	132024
Primary Air Filter (newer models)	184146
Secondary Air Filter (newer models).	184195
Primary Air Filter (older models)	L99453
Secondary Air Filter (older models).	L99967
Hydraulic Oil Filter	074830

Backup Alarm Kit 810404



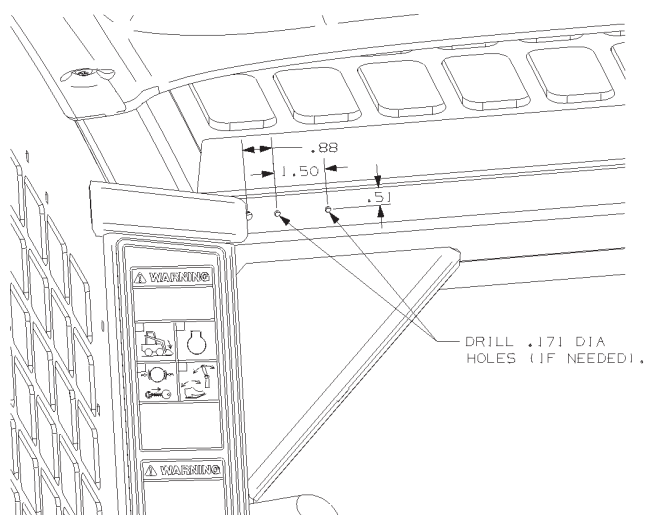
Ref. No.	Part No.	Description	Qty. Reqd.
REF	810404	KIT/BACKUP ALARM	1
1	134588	NUT/SPIRALOCK™ 1/4	6
2	134763	MOUNT/SWITCH.....	2
3	135726	SWITCH ASSY/ALARM	2
4	140880	ALARM/BACK-UP	1
5	184491	SPACER/BACK-UP ALARM	1
6	650758	BOLT/CARRIAGE 1/4 X 3/4.....	6
7	650848	WASHER/FLAT #6	4

Horn Kit 810401



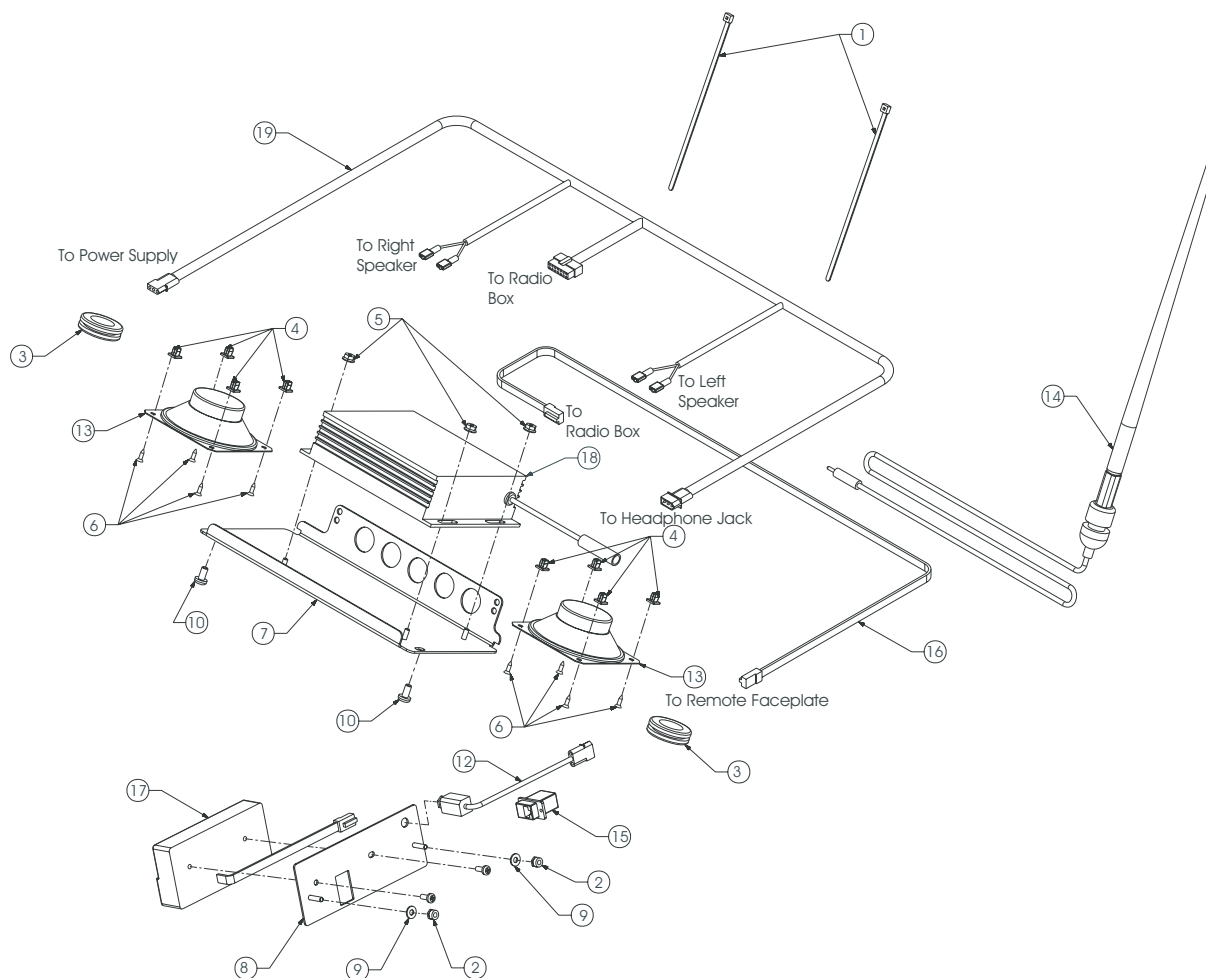
Ref No.	Part No.	Description	Qty
REF	810401	KIT/HORN 40 SERIES	1
1	076058	RELAY.....	1
2	137797	NUT/SERR FLANGE #10.....	1
3	183814	HORN	1
4	210-19470	NUT/LOCK 5/16.....	1

Rearview Mirror Kit 806894



Ref. No.	Part No.	Description	Qty. Req.
	806894	KIT/REAR VIEW MIRROR	1
1	132353	MIRROR	1
2	651259	SCREW/CAP THREAD CUTTING #10 X 7/8	2

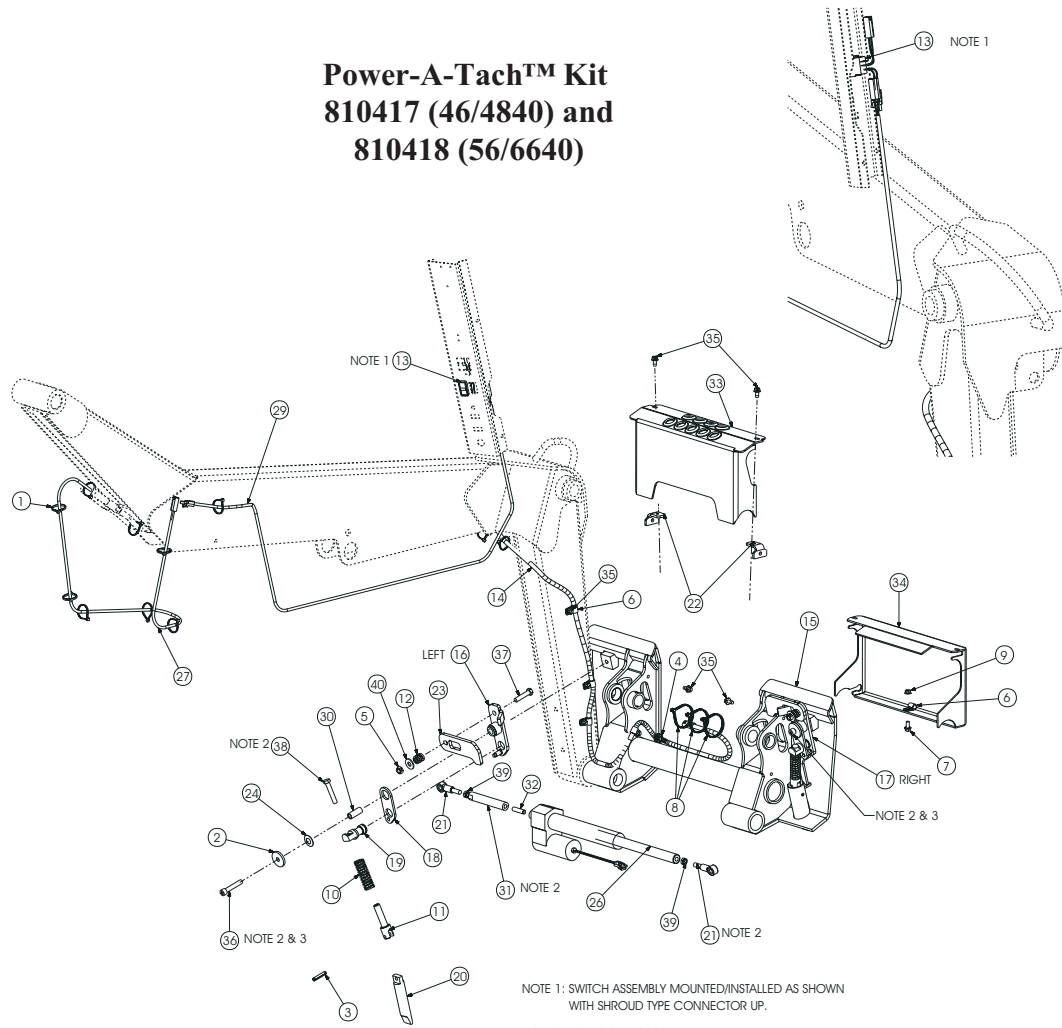
AM/FM Radio Kit 810429 (replaced by 810897)



Ref No.	Part No.	Description	Qty
REF	810429	KIT/RADIO 40 SERIES.....	1
1	055648	TIE/WIRE	2
2	084175	NUT/HEX #10	2
3	119888	GROMMET/RUBBER	2
4	137463	GROMMET/PANEL FASTENER.....	8
5	137797	NUT/SERRATED FLANGE #10.....	3
6	137821	SCREW/MACHINE #6 X 1/2	8
7	139633	ASSY/COVER/RADIO MT	1
8	140584	ASSY/RADIO REMOTE MT PLATE ...	1
9	650584	WASHER/FLAT #10	2
10	651307	SCREW/PHILLIPS RH 1/4 X 1/2.....	2
12	184504	JACK/HEADPHONE .25 DIA	1
13	184505	SPEAKER/RADIO 4.00"	2
14	184507	ANTENNA/RADIO	1
15	184508	CONNECTOR/RADIO ADAPTER	1
16	184509	HARNESS/RADIO/EXTENSION*	1
17	184510	CONTROL/RADIO REMOTE	1
18	184511	RADIO/BOX	1
19	184512	HARNESS/RADIO	1

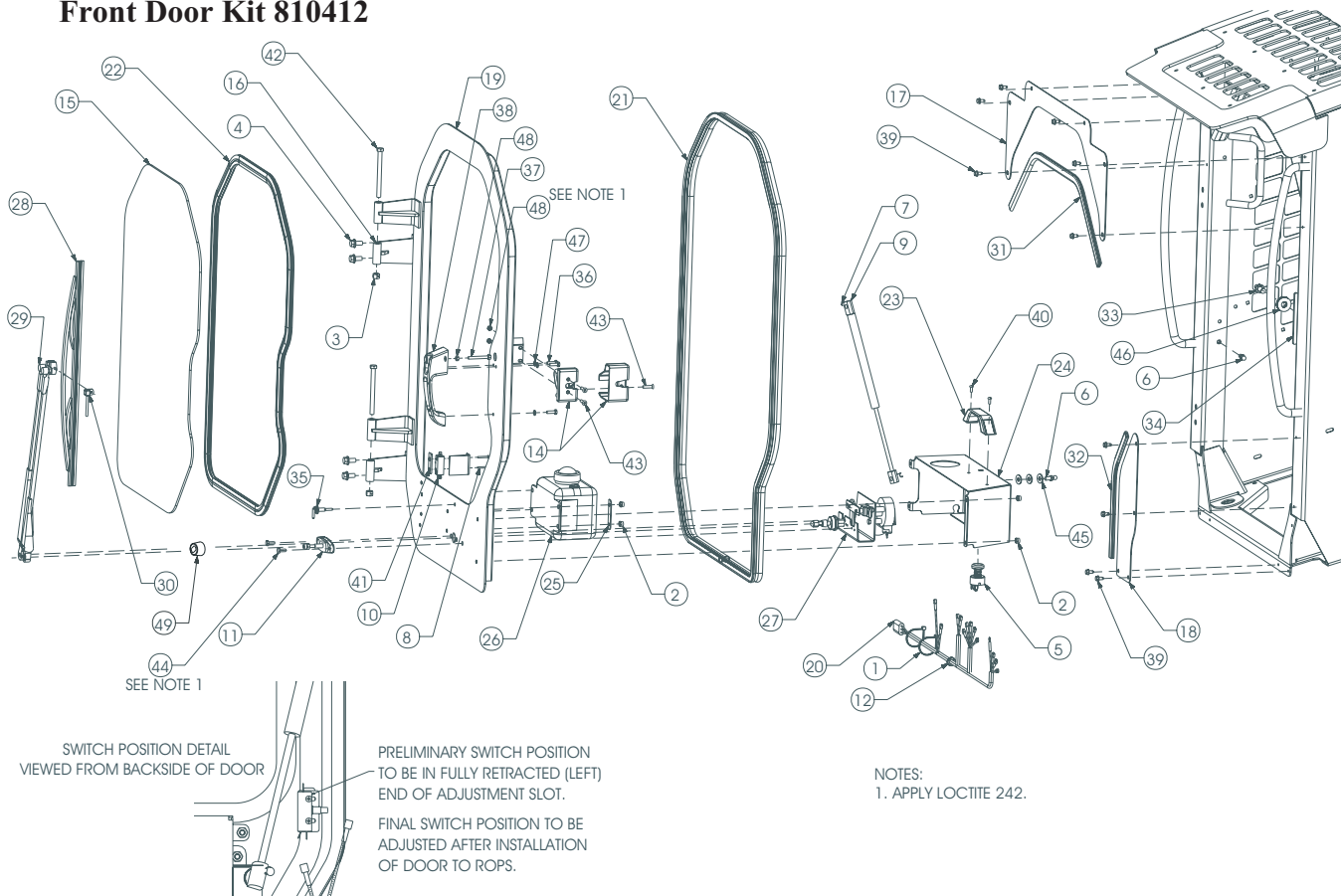
* There is a spare pair of flat extension harnesses supplied with this kit.

**Power-A-Tach™ Kit
810417 (46/4840) and
810418 (56/6640)**



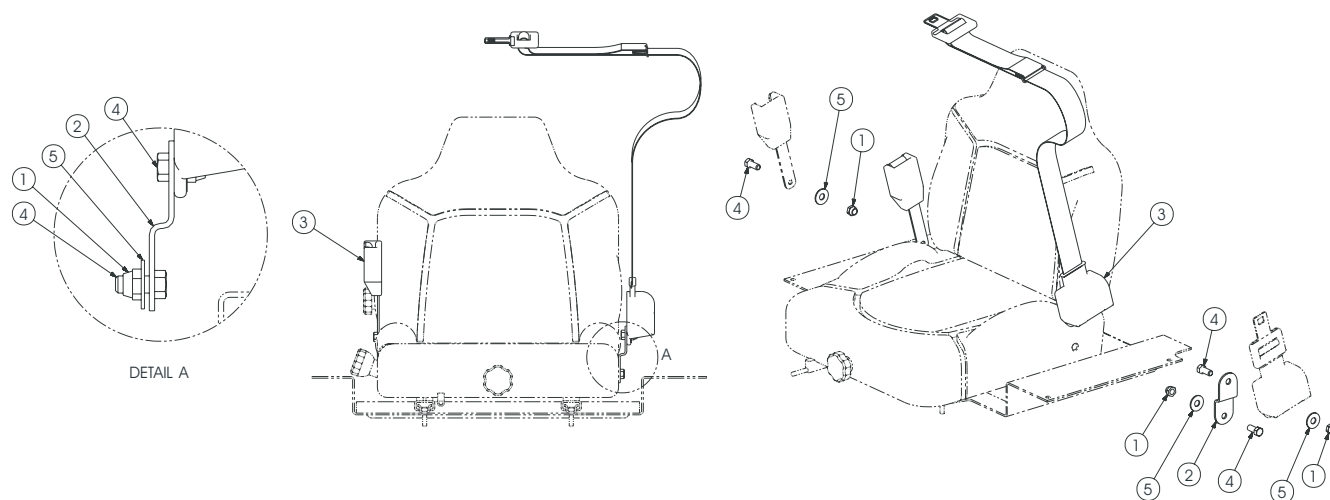
Ref No.	Part No.	Description	Qty	Ref No.	Part No.	Description	Qty
REF	810417	KIT/POWER-A-TACH™ 46/4840	1	19	183574	ADAPTOR/PUSH ROD	2
REF	810418	KIT/POWER-A-TACH™ 56/6640	1	20	183575	PIN/LATCH	2
1	055648	TIE/WIRE	14	21	183612	ROD/EXTENSION RIGHT	2
2	057557	WASHER/FLAT 17/32	2	22	184151	BRACKET/COVER SUPPORT	2
3	062756	PIN/SPRING	2	23	184319	FLAG	2
4	070636	GROMMET	1	24	184320	WASHER/BEVEL	2
5	071706	NUT/LOCK 1/2	2	26	184393	ACTUATOR	1
6	076147	CLAMP/HOSE	5	27	184442	HARNESS/POWER-A-TACH™	1
7	076588	SCREW/CAP LOCKING 3/8 X 3/4	1	29	184522	HARNESS/POWER-A-TACH™	1
8	088467	TIE/NYLON	3	30	188862	SPACER	2
9	090666	NUT/LOCK 3/8	1	31	191721	EXTENSION	1
10	123554	SPRING/COMPRESSION 4-1/2	2	32	191723	STUD 1/2 X 2	1
11	134594	ROD/PUSH	2	33	195036	COVER/BACK	1
12	134707	SPRING/COMPRESSION	2	34	192224	COVER/FRONT	1
13	138839	SWITCH/ELECTRIC	1	35	310-32411	SCREW/CAP 3/8 X 3/4	8
14	138850	HARNESS/POWER-A-TACH™	1	36	310-32678	SCREW/CAP SH 1/2 X 2-3/4	2
15	183703	POWER-A-TACH™ 4640/4840	1	37	650585	SCREW/CAP 1/2 X 2	2
	183556	POWER-A-TACH™ 5640/6640	1	38	651542	SCREW/CAP 1/2 X 2-3/4	2
16	183568	LINK/LATCH LEFT	1	39	653045	NUT/JAM HEX 1/2	2
17	183569	LINK/LATCH RIGHT	1	40	654009	WASHER/FLAT 1/2	2
18	183570	PLATE/LATCH LINK	2	Decals 184357 and 184481 are not shown.			

Front Door Kit 810412

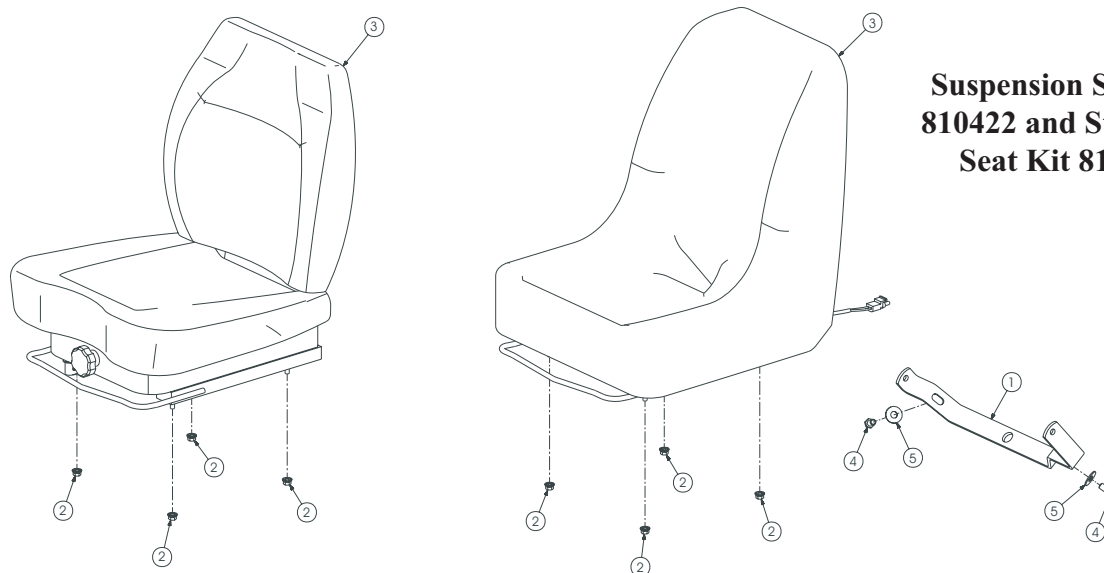


Ref No	Part No	Description	Qty Req	Ref No	Part No	Description	Qty Req
1	055648	TIE/WIRE	2	27	184456	ASSY/WIPER MOTOR	1
2	071401	NUT/HEX 1/4	8	28	184457	BLADE/WIPER 22"	1
3	071703	NUT/LOCK 3/8	2	29	184513	WIPER ARM/PANTO 20"	1
4	139438	SCREW/FLANGE 3/8 X 5/8	4	30	184514	KIT/WET ARM	1
5	090-32424	SWITCH/WIPER	1	31	184673	TRIM/DOOR TOP	1
6	122485	STUD	2	32	184674	TRIM/DOOR BOTTOM	1
7	132493	CLIP/GAS SPRING	2	33	187724	STRIKER/CAM LATCH	1
8	137890	SCREW/MACHINE #6 X 1	2	34	187762	PLATE/STRIKER MOUNT	1
9	138263	SPRING/GAS ASSIST	1	35	230-32632	FITTING/90° BULKHEAD	1
10	138266	SWITCH/LIMIT (DOOR)	1	36	310-32564	SCREW/CAP M6 X 20 MM	3
11	138269	ASSY/PANTOGRAPH PIVOT	1	37	310-32613	SCREW/CAP M6 X 50 MM	1
12	138274	GROMMET/RUBBER	1	38	420-36185	HANDLE/CAB DOOR	1
14	182076	LATCH/CAM	1		420-35399	KEY	1
15	183855	GLASS/DOOR	1	39	650315	SCREW/HEX TC 1/4 X 1	10
16	183869	HINGE/FRAME	2	40	650548	SCREW/MACHINE #10 X 3/4	2
17	183873	SHEET/FILLER/FRAME TOP	1	41	190252	BACKPLATE W/ STANDOFFS	1
18	183876	SHEET/FILLER/LOW	1	42	650851	SCREW/CAP 3/8 X 4-1/2	2
19	183901	DOOR	1	43	651464	SCREW/CAP M6 X 25 MM	3
20	183948	HARNESS/DOOR	1	44	651631	SCREW/CAP 1/4 X 5/8	2
21	183958	SEAL/BULB	1	45	654004	WASHER/FLAT 5/16	3
22	183961	SEAL/WEATHER DOOR	1	46	654009	WASHER/FLAT 1/2	4
23	184023	HANDLE/GRAB	1	47	654022	WASHER/LOCK 1/4	3
24	184029	COVER/WASHER	1	48	656047	NUT/HEX M6	3
25	184386	PLATE/WASHER BOTTLE MT	2	49	193765	BUSHING/KNURLED TAPER	1
26	184392	TANK/WASHER RES. W/ HOSE	1				

2" Seat Belt Kit 810424 and 3" Seat Belt Kit 810425



Ref. No.	Part No.	Description	Quantity 810424 2" Seat Belt	Quantity 810425 3" Seat Belt
1	081371	NUT/HEX LOCK 7/16	3	3
2	184007	TAB/RETRACTOR MOUNT	1	1
3	420-36086	ASSEMBLY/ SEAT BELT 2"	1	-
	420-36087	ASSEMBLY/SEAT BELT 3"	-	1
4	650630	SCREW/CAP 7/16 X 1	3	3
5	654046	WASHER/FLAT 7/16	3	3



Suspension Seat Kit 810422 and Standard Seat Kit 810423

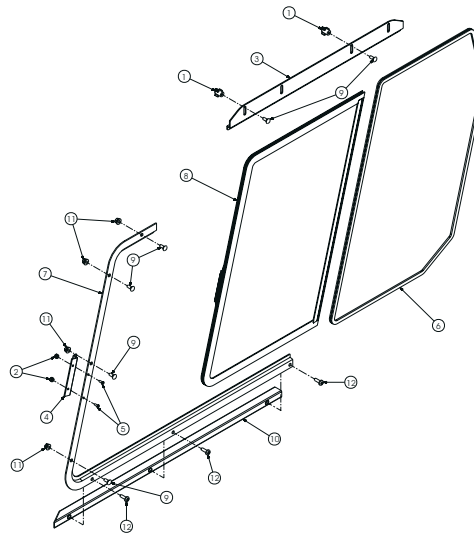
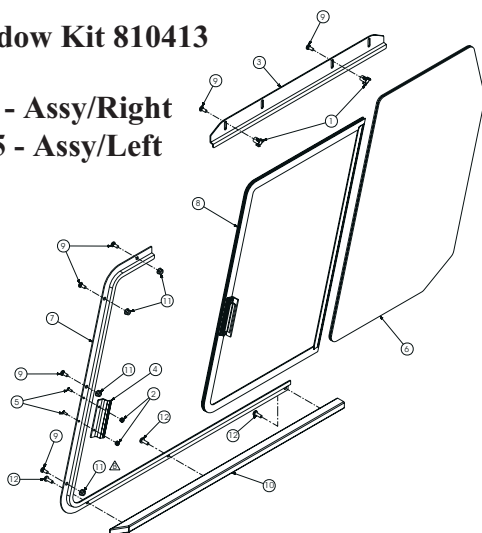
Ref. No.	Part No.	Description	Quantity 810422 Suspension Seat	Quantity 810423 Standard Seat
1	184892	BRACKET/SEAT BELT	-	1
2	137836	NUT/HEX WHIZLOCK M8	4	4
3	184017	SEAT/STANDARD	-	1
	184016	SEAT/SUSPENSION	1	-
4	650630	SCREW/CAP 7/16 X 1	-	2
5	654046	WASHER/FLAT 7/16	-	2

KITS AND ACCESSORIES

Side Window Kit 810413

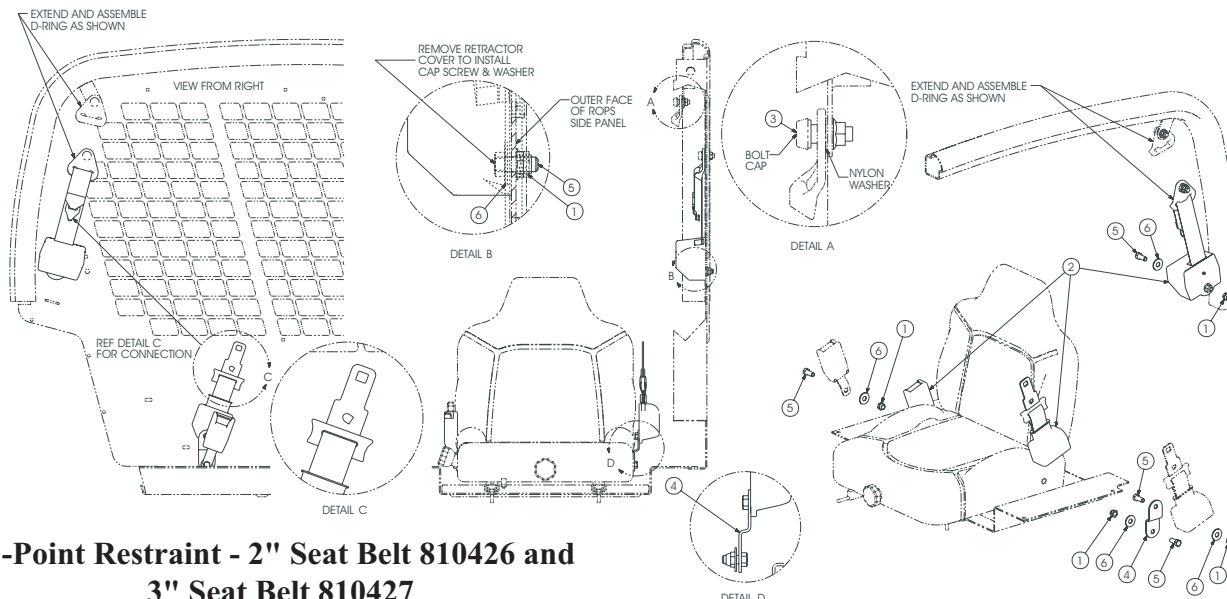
P/N 183276 - Assy/Right

P/N 183275 - Assy/Left



Ref. No.	Part No.	Description	Qty
1	137737	FASTENER/THUMB	4
2	137745	NUT/LOCKING 8-32	4
3	183380	TRACK/TOP	2
4	183381	PLATE/STRIKER	2
5	183388	SCREW/PHILLIPS FL HD 8-32 X 1/2	4
6	183396	WINDOW/LEFT STATIONARY	1
	183397	WINDOW/RIGHT STATIONARY	1

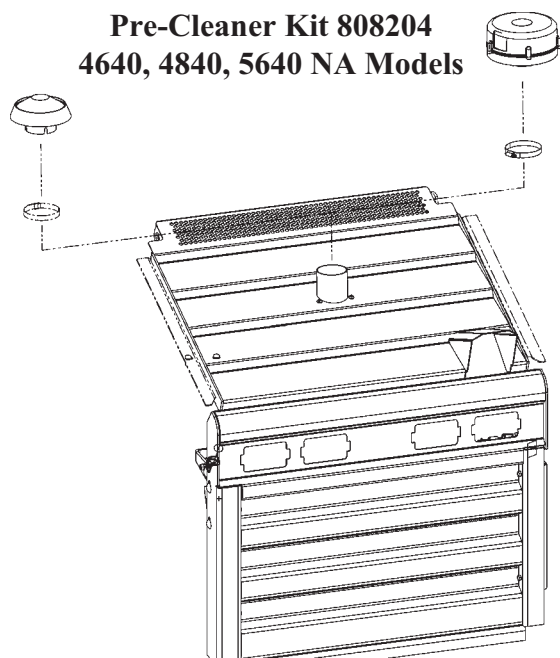
Ref. No.	Part No.	Description	Qty
7	183403	MAINFRAME/LEFT WINDOW	1
	183404	MAINFRAME/RIGHT WINDOW	1
8	183405	WINDOW/LEFT SLIDER ASSY	1
	183406	WINDOW/RIGHT SLIDER ASSY	1
9	183584	BOLT/CARRIAGE 1/4-20 X 5/8	12
10	195074	SUPPORT ASSY/ROPS SIDE	2
11	210-19469	NUT/HEX WHIZLOCK 1/4	8
12	651308	SCREW/MACHINE PH 1/4 X 3/4	6



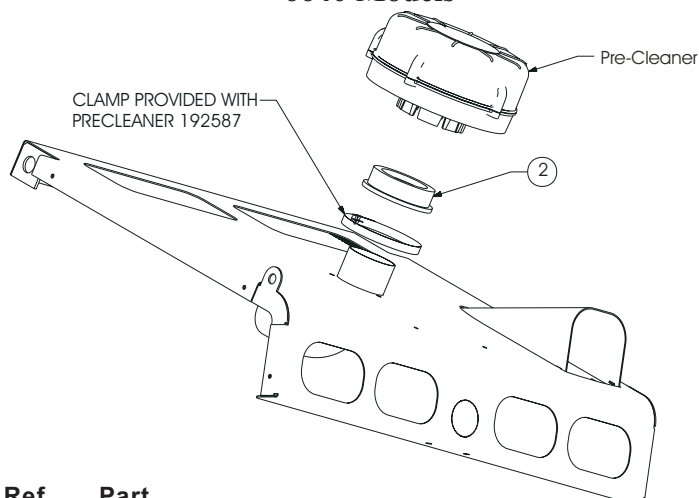
3-Point Restraint - 2" Seat Belt 810426 and 3" Seat Belt 810427

Ref. No.	Part No.	Description	Quantity 810426	Quantity 810427
			3-Point 2" Restraint	3-Point 3" Restraint
1	081371	NUT/HEX LOCK 7/16	4	4
2	139340	RESTRAINT ASSEMBLY/3-POINT	1	-
	139341	RESTRAINT ASSEMBLY/3-POINT	-	1
3	183949	BOLT GROUP/SHOULDER	1	1
4	184007	TAB/RETRACTOR MOUNT	1	1
5	650630	SCREW/CAP 7/16 X 1	4	4
6	654046	WASHER/FLAT 7/16	4	4

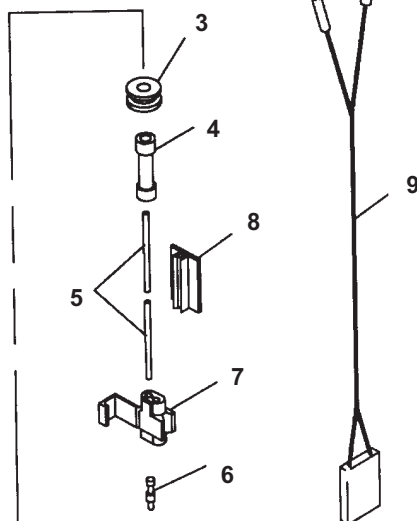
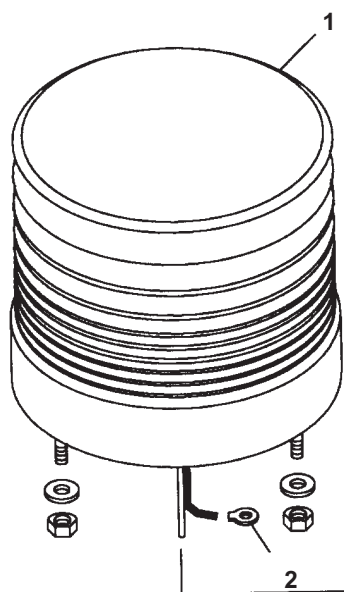
Pre-Cleaner Kit 808204 4640, 4840, 5640 NA Models



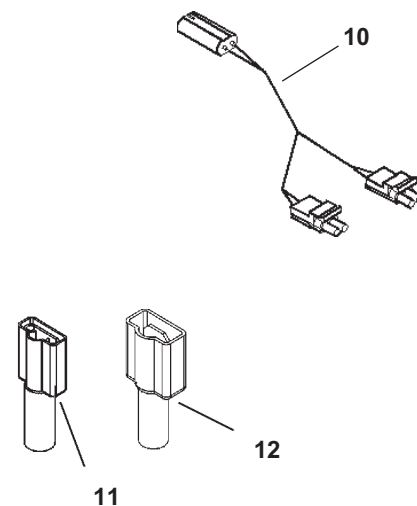
Pre-Cleaner Kit 810909 - 5640 Turbo Models 6640 Models



Ref. No.	Part No.	Description	Qty.
1	192587	PRE-CLEANER	1
2	192731	ADAPTER/PRE-CLEANER	1

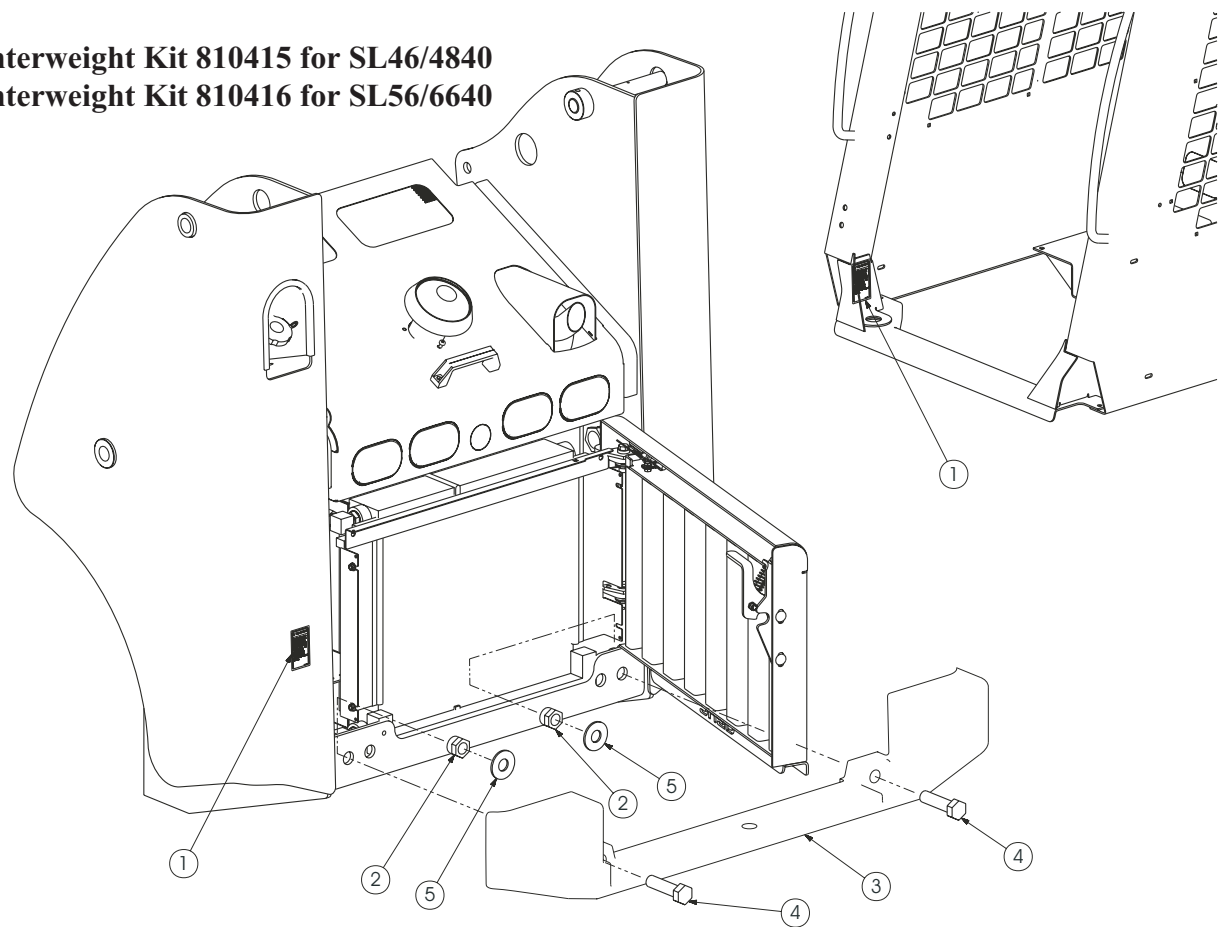


Strobe Light Kit 805803



Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
1	088296	STROBE	1	7	078151	CONNECTOR/TAP	1
	132318	BULB/STROBE	1	8	055919	CLIP/WIRE	3
2	088297	TERMINAL/RING	1	9	122483	HARNESS/STROBE	1
3	073687	GROMMET	1	10	132274	Y-T.	1
4	071105	CONNECTOR/LINE	1	11	138310	TERMINAL/INS FEMALE 1/4.	1
5	078150	WIRE/BEACON	1	12	138313	TERMINAL/INS MALE 1/4.	1
6	073200	TERMINAL/MALE BULLET	1				

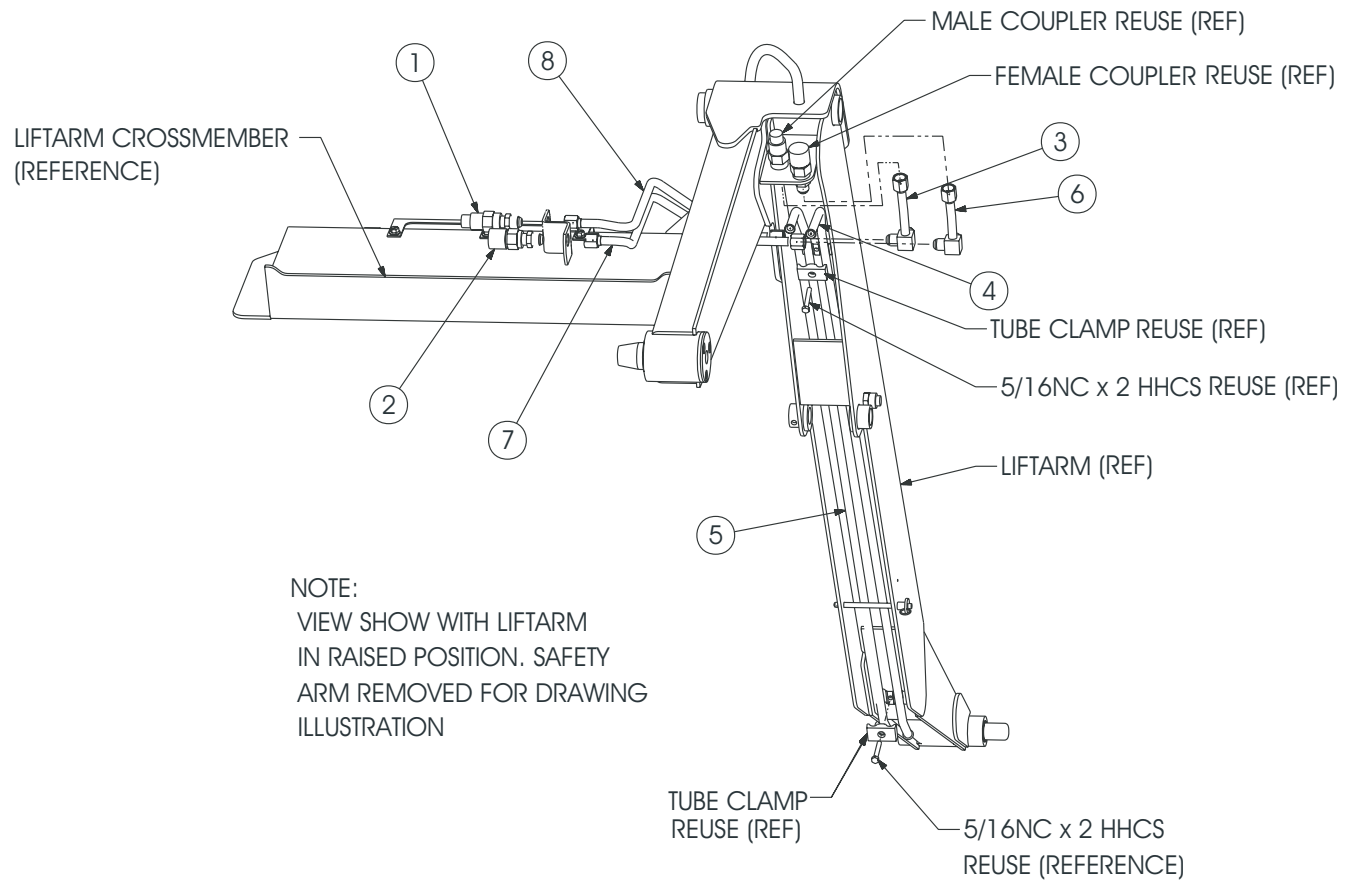
Counterweight Kit 810415 for SL46/4840
Counterweight Kit 810416 for SL56/6640



Ref No.	Part No.	Description	Qty. Req'd
REF	810415	KIT/COUNTERWEIGHT 46/4840	1
1	130309	DECAL/WARNING TIPPING	2
2	132681	NUT/LOCK 1"	2
3	184902	COUNTERWEIGHT	1
4	651628	SCREW/CAP 1 X 3-3/4	2
5	654016	WASHER/FLAT 1"	2

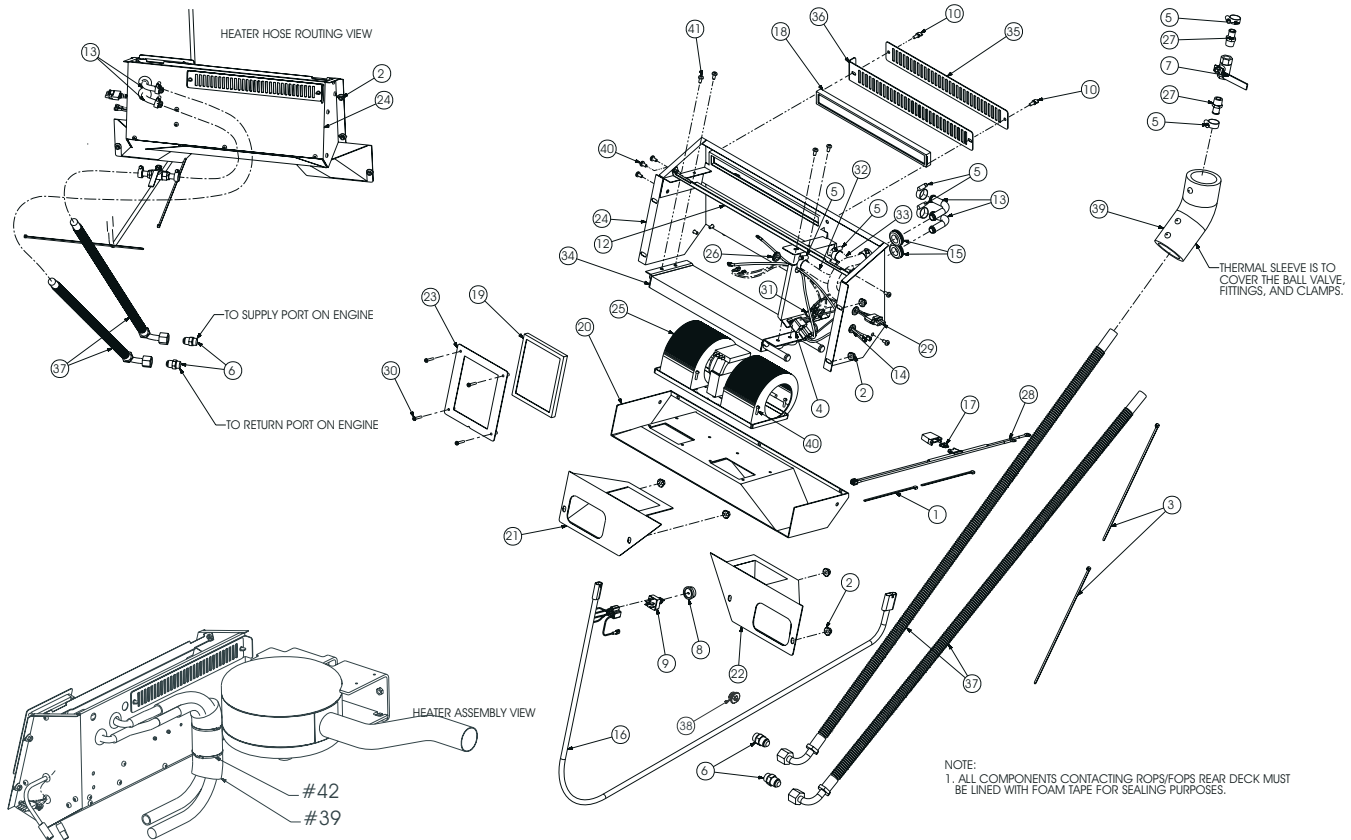
Ref No.	Part No.	Description	Qty. Req'd
REF	810416	KIT/COUNTERWEIGHT 56/6640	1
1	130309	DECAL/WARNING TIPPING	2
2	132681	NUT/LOCK 1"	2
3	184908	COUNTERWEIGHT	1
4	651644	SCREW/CAP 1 X 7-1/2	2
5	654016	WASHER/FLAT 1"	2

Crossmember Auxiliary Tube Kit 810469 for SL46/4840
Crossmember Auxiliary Tube Kit 810470 for SL56/6640



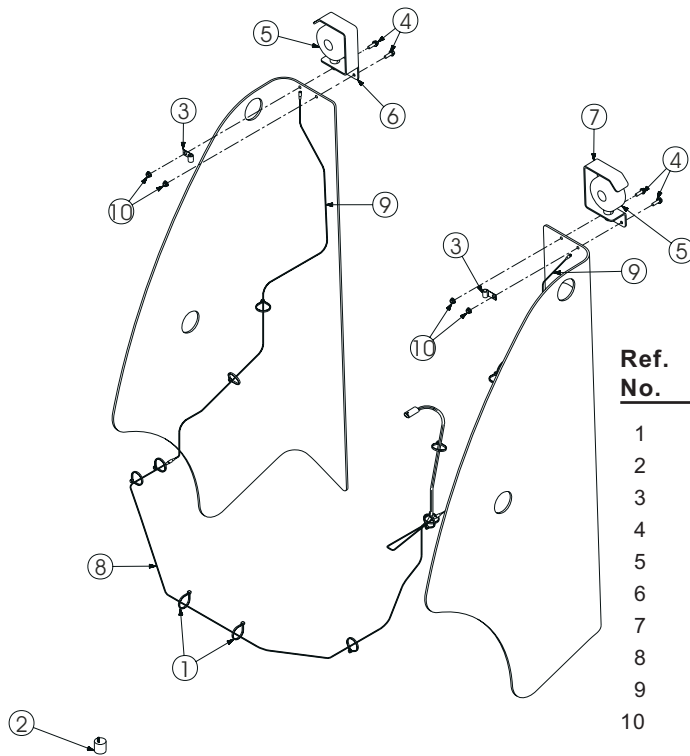
Ref No.	Part No.	Description	Qty. Req'd
REF	810469	KIT/AUX TUBE 46/4840	1
	810470	KIT/AUX TUBE 56/6640	1
1	131952	COUPLER/MALE	1
2	131953	COUPLER/FEMALE	1
3	184286	TUBE W/TEE 46/4840	1
	184204	TUBE W/TEE 56/6640	1
4	184869	TUBE/AUX OUTER 46/4840	1
	184962	TUBE AUX OUTER 56/6640	1
5	184958	TUBE/AUX INNER 46/4840	1
	184961	TUBE/AUX INNER 56/6640	1
6	186059	TUBE W/TEE 46/4840	1
	184205	TUBE W/TEE 56/6640	1
7	186060	TUBE/AUX OUTER 46/4840	1
	186070	TUBE/AUX OUTER 56/6640	1
8	186061	TUBE/AUX INNER 46/4840	1
	186071	TUBE/AUX INNER 56/6640	1

Cab Heater Kit 810414



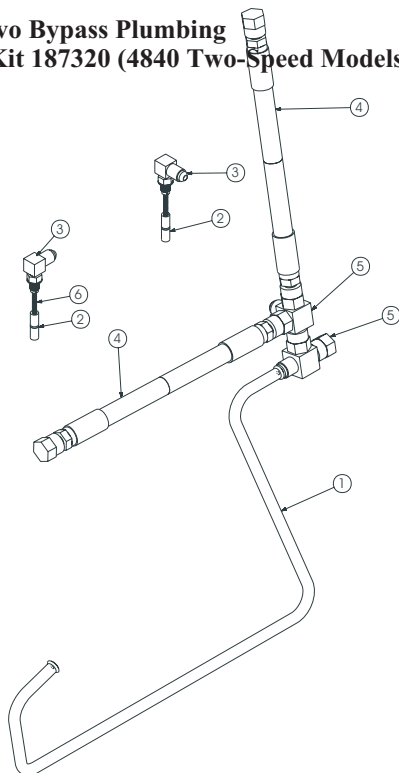
Ref No.	Part No.	Description	Qty Req'd	Ref No.	Part No.	Description	Qty Req'
1	055648	TIE/WIRE	2	23	186066	GRILLE/RECIRCULATION	1
2	070648	NUT/FLLSUF 5/16	8	24	186067	BOX/HEATER	1
3	074091	TIE/NYLON	2	25	186151	BLOWER/DOUBLE	1
4	076058	RELAY/ISO SPDT	1		194981	CONTROLLER/FAN SPEED (KIT) ..	1
5	095955	CLAMP/HOSE	8	26	186188	GROMMET 3/4 X 1/2	1
6	132362	FITTING/STRAIGHT M18 X 1-1/2	2	27	186193	FITTING/STR 1/2MPT X 5/8 HOSE ..	2
7	132504	VALVE/BALL	1	28	186198	HARNESS/ELECTRICAL BATTERY ..	1
8	136304	KNOB/HEATER SWITCH	1	29	186203	HARNESS/HEATER RELAY	1
9	136305	SWITCH/HEATER (BLOWER)	1	30	186894	SCREW/MACHINE #10 X 1 TAPTITE .4	
10	136314	THUMBSCREW	2	31	186936	PACK/RECTIFIER W/LEADS	1
11	136316	SCREW/SEMS #10 X 3/8	2	32	186944	HOSE/HEATER/INTERNAL 10"	1
12	138548	BRACKET/REINFORCEMENT	1	33	186946	HOSE/HEATER/INTERNAL 18"	1
13	138554	ELBOW/90° 5/8 TUBE	2	34	189129	CORE/HEATER	1
14	138562	GROMMET	2	35	189165	GRILLE/FILTER OUTER	1
15	138563	GROMMET	2	36	189168	GRILLE/FILTER INNER	1
16	138587	HARNESS/HEATER SWITCH	1	37	189336	ASSY/HOSE/SPRING GUARD	2
17	170715	FUSE/ 40-AMP	1	38	191232	PLUG/DEUTZ THERMOSTAT	1
18	184708	FILTER/FRESH AIR	1	39	191470	SLEEVE/THERMAL EXHAUST	1
19	184709	FILTER/RECIRCULATION	1	40	650815	SCREW/MACHINE #10 X 3/4	8
20	186062	HEATER BOX/LOWER	1	41	651307	SCREW/PHILLIPS 1/4 X 1/2	16
21	186063	DUCT/HEATER RIGHT	1	42	191101	PAD/INSULATION	1
22	186064	DUCT/HEATER LEFT	1	43	191346	TIE/CABLE STAINLESS STEEL	2

Dual Flasher Kit 810421



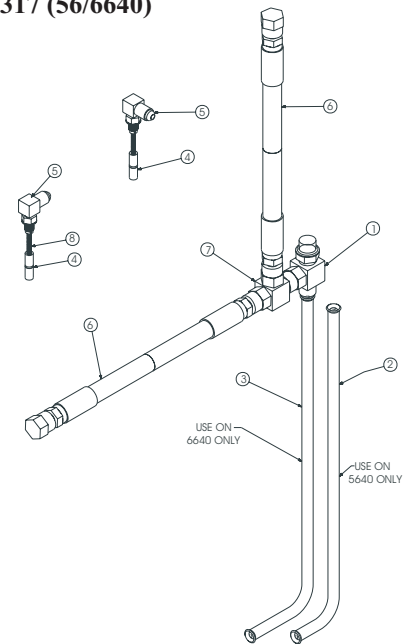
Ref. No.	Part No.	Description	Qty. Req
1	055648	TIE/WIRE	12
2	055925	FLASHER	1
3	058615	CLAMP/INSULATED HOSE	2
4	064354	HFS 5/16 X 1	4
5	087234	LIGHT/WARNING ASSY	2
6	187026	BRKT/FLASHER GUARD RT	1
7	187031	BRKT/FLASHER GUARD LT	1
8	187559	HARNESS/FLASHER	1
9	187560	HARNESS/FLASHER EXTEND.....	2
10	210-19470	NUT/FLRSUF 5/16	4

Servo Bypass Plumbing
Kit 187320 (4840 Two-Speed Models)



Ref. No.	Part No.	Description	Qty. Req.
1	186932	TUBE AS/BRAKE LT.....	1
2	187044	PLUG ASSY	2
3	187054	FITTING/SPECIAL-2-4	2
4	187348	HOSE/MP 1/4 X 17	2
5	072806	TEE/HYDR. FITTING	2
6	189601	SPRING/COMPRESSION.....	2

Servo Bypass Plumbing
Kit 187317 (56/6640)



Ref. No.	Part No.	Description	Qty. Req.
1	054820	TE SA06 FL06 FL06	1
2	186927	TUBE AS/BRAKE VALVE.....	1
3	186928	TUBE AS/BRAKE VALVE.....	1
4	187044	PLUG ASSY	2
5	187054	FITTING/SPECIAL-2-4	2
6	187348	HOSE/MP 1/4 X 17	2
7	072806	TEE/HYDR. FITTING	1
8	189601	SPRING/COMPRESSION.....	2